

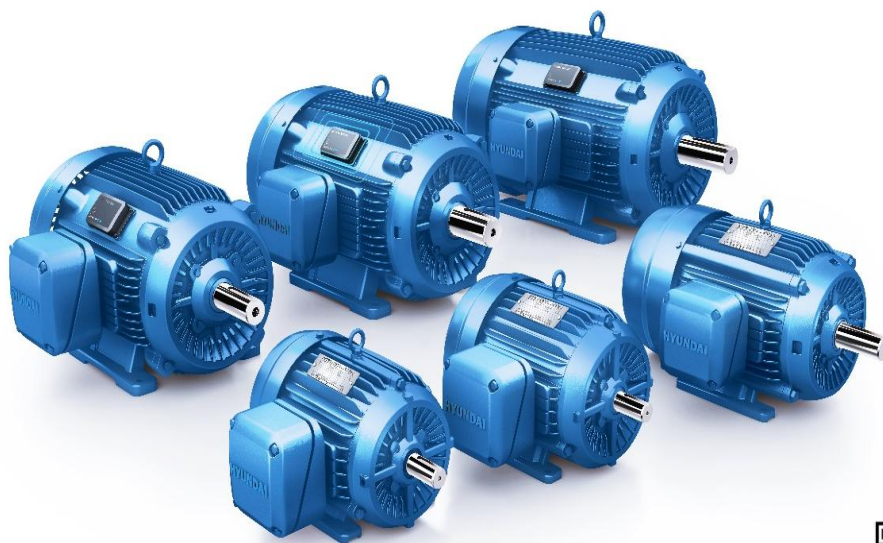
Customer :

Project Name :

Project No. :

Revision No. :

SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

AC INDUCTION MOTOR DATA SHEET

IEEE841 TYPE

Catalog No.	IEEEV50-36-326TSCRD		Item No.			Rev. No.	[]	
Project Name			Project No.			Quantity	sets	
GENERAL SPECIFICATION				PERFORMANCE DATA				
Frame Size	326TSC		Rated Output	37 kW		50 HP		
Type	PJP		Number of Poles	2				
Enclosure(Protection)	Totally Enclosed / IP55		Rotor Type	Squirrel Cage				
Method of Cooling	IC411(FC)		Starting Method*	D.O.L				
Rated Frequency	60 Hz		Rated Voltage	575 V	460 V	230 V		
Number of Phases	3		Current	Full Load	43.7 A	54.6 A	109.1 A	
Insulation Class	F			Locked-rotor**	850 %	850 %	850 %	
Temp. Rise at full load (by resistance method)			Efficiency					
	at 1.0 S.F	80 deg. C	50% Load 90.0 %					
Motor Location	☐ Indoor ☐ Outdoor		75% Load 92.0 %					
Altitude	Less than 1,000 meter		100% Load 93.0 %					
Relative Humidity	Less than 80 %		Power Factor(p.u)					
Ambient Temp.	40 deg. C (Max.)		50% Load 0.765					
Duty Type	Continuous (S1)		75% Load 0.865					
Service Factor	1.15		100% Load 0.915					
Mounting	B5		Speed at Full Load		3560 r.p.m			
Bearing	Type	Anti-Friction	Torque					
	DE/N-DE	6212ZC3 / 6212ZC3	Full Load 73.22 lb.ft					
	Lubricant	Grease(Polyrex-EM)	Locked-rotor** 150 %					
External Thrust	Not applicable		Breakdown** 230 %					
Coupling Method	☒ Direct ☐ V-belt		Moment of Inertia (J)					
Shaft Extension	Single		Load(Max.) 49.240 lb.ft2					
Terminal	Main	Cast Iron	Motor 4.272 lb.ft2					
Box	Aux.	No	Sound Pressure Level (No-load & mean value at 1m from motor)					
	Location	Refer to Outline Drawing	82 dB(A)					
Application			Vibration 2.03 mm/s (peak)					
Area classification	Hazardous		Permissible number of					
Type of Ex-Protection	Class I&II, Division 2		Cold 3 times					
Applicable Standard	IEEE841, NEMA MG1, CSA C390		Hot 2 times					
ACCESSORIES			Paint	Munsell No.	7.5BG6/1.5			
			SUBMITTAL DRAWING					
			Outline Dimension Drawing \ Motor Weight(Approx.)					
			B5	LM-I2326C5CLV23	570 lb.			
SPARE PARTS			REMARK					
			1. Premium efficiency according to NEMA MG1					
			2. Inverter Duty @ 1.0 Service Factor & F Temperature rise					
			-. 10:1 VT (20:1 VT at 50% load)					
			-. 10:1 CT (1 hour duty, 4:1 continuous)					
			-. CHP up to 1.5 times base speed, NEMA MG1 Part31					
			3. CSA Certification					
			-. Class I, Division 2, Group A, B, C & D					
			-. Class II, Division 2 Group E, F & G (Group E : up to 320Fr.)					
			4. Service Factor 1.15 and Temperature rise B are applicable under the condition of sine wave power.					
		5. Service Factor 1.25 is applicable to motors of 100HP or less with temperature rise F & Non-Hazardous.						
		6. Temp. code : T3C(160°C) at sine wave						
		Date	DSND	CHKD	CHKD	APPD		
		2025-09-19	S.H. LEE	I.K. KIM	R.G. KIM	S.W. KIM		

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.

Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.

Inspection and performance test shall be done according to maker standard, if not mentioned.

* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.

** Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

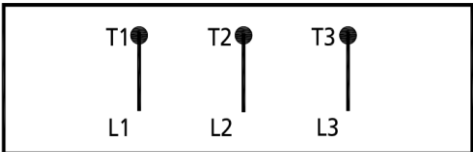
MAIN NAMEPLATE

4.72

50HP		2P	460V	Cat. No.	IEEEV50-36-326TSCRD				
Model	HLS326PR138V			INS. Class	F	HD-F1	Amps	54.6A	
Type	HLS	Duty	CONT	Code	J	Amb.	40°C	Hertz	60Hz
Frame	326TSC	Encl.	TEFC	S.F.	1.15	RPM	3560	NEMA Nom. Eff.	93.0%
Bearing	Drive	6212ZC3			S.F.1.25 (When 100HP or less, Temp Rise F & Non-Hazardous)			3/4 Eff.	92.0%
	Opp.	6212ZC3			S.F.1.00 (10:1 C.T., 20:1 V.T., NEMA-MG1 Part31)			NEMA Design	B Torque
Usable at	50Hz 50HP 380V 72.5A 2950rpm S.F.: 1.0 Eff.: 92.4% Code: G								
	50Hz 50HP 400/415V 69.0/66.6A 2955/2960rpm S.F.: 1.0 Eff.: 92.4/92.4% Code: H/J								
CSA Certified for	Model	-	Type	PJP	Temp. Code	Frame	140~320FR	360~400FR	440FR
	CLASS I, Div. 2, Gr. A, B, C & D	CLASS II, Div. 2 Gr. E, F & G (Gr. E : Up to 320FR)			Amb. 40°C	T3C (160°C)	T3B (165°C)	T3A (180°C)	
	CLASS I, Zone 2, Gr. IIA, IIB, & IIC				Amb. 55°C	T3A (180°C)	T3A (180°C)	T3 (200°C)	
No.	-	Date	-	Weight	570 lb				
MARINE DUTY IEEE45 IEEE Std 841-2021				4M-138416	Made in Vietnam H4 Designed By HYUNDAI, Korea		HD HYUNDAI ELECTRIC		

2.36

WIRING DIAGRAM

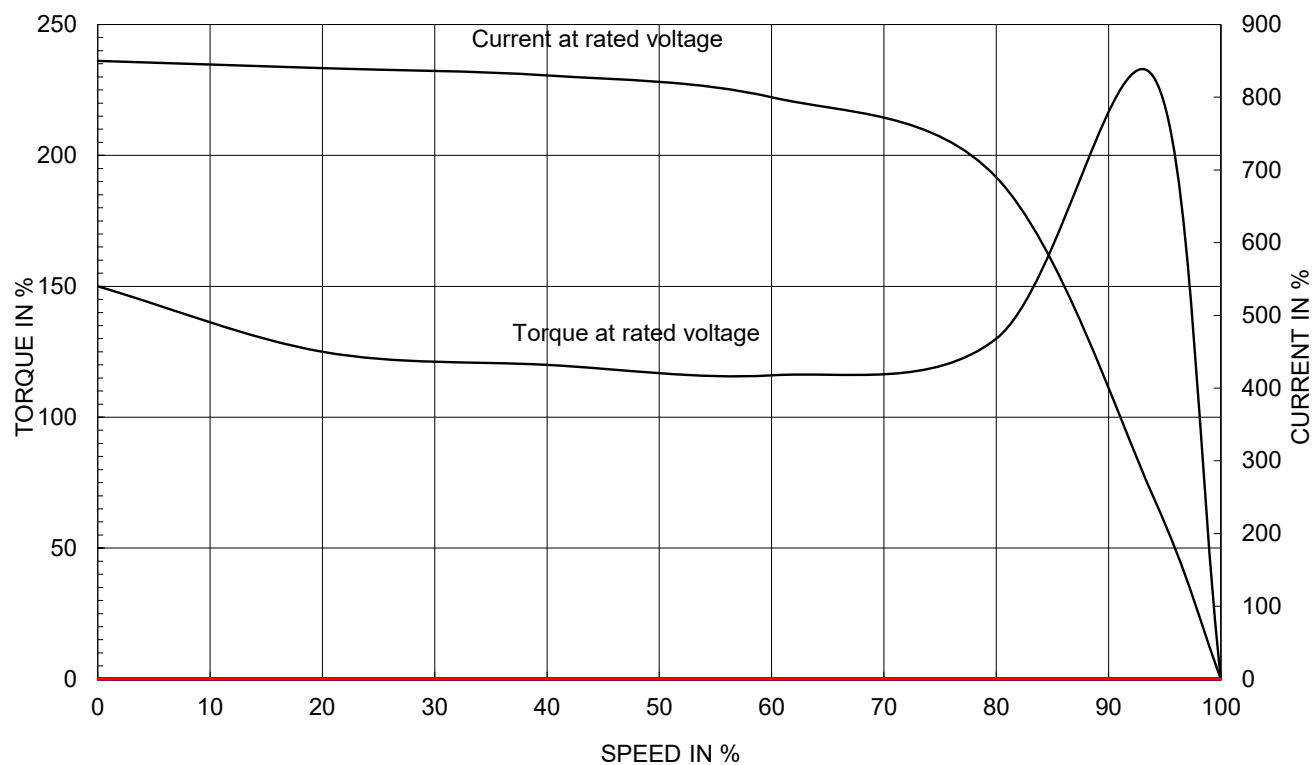
D.O.L (INVERTER & SOFT STARTER)	WYE-DELTA (Y-D)
WARNING IMPROPER INSTALLATION, CONNECTION, OPERATION, GROUNDING OF THIS MOTOR MAY CAUSE SERIOUS INJURY TO PERSONNEL OR MOTOR FAILURE. READ INSTRUCTIONS CAREFULLY. GROUNDING SHOULD BE IN ACCORDANCE WITH THE NATIONAL ELECTRIC CODE AND APPLICABLE LOCAL SOUND PRACTICES.  KEEP FINGERS AND FOREIGN OBJECTS AWAY FROM OPENINGS AND ROTATING PARTS DISCONNECT ALL POWER SOURCES BEFORE TOUCHING INTERNAL PARTS TO AVOID ELECTRICAL SHOCK. 4M-128796	N/A

APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 IEEE841 (SSEN, 254-326)	DWG SIZE	A4 (1:1)
CHKD BY	I.K.KIM	SCALE	NONE	TITLE NAMEPLATE DRAWING			
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle				
DSND BY	S.H.LEE	DATE	2024.06.07	REF. NO	4M-138416 / 4M-128796	Sheet No.	of
				DWG NO	NP-IEEEV50-36-326TSCRD	Revision No.	0

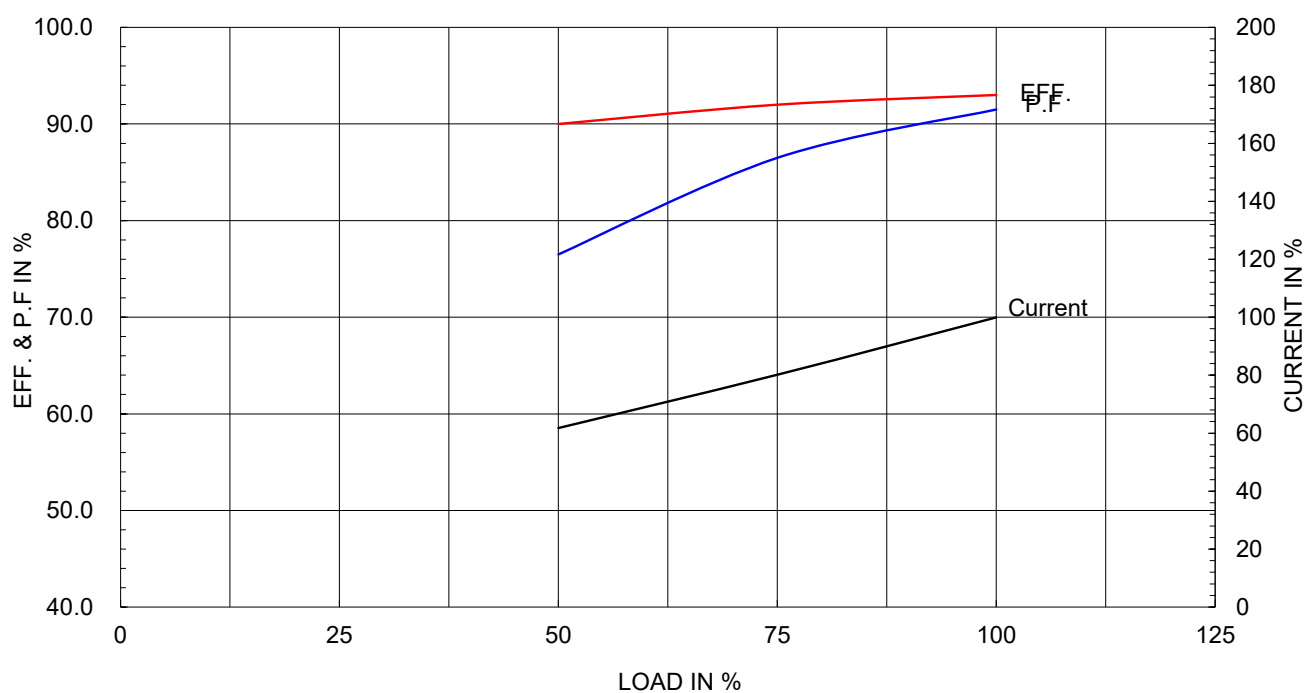
Type :	PJP	
Full Load Torque :	73.22	lb.ft
Load moment of Inertia (J) :	49.240	lb.ft2
Motor moment of Inertia (J) :	4.272	lb.ft2

37kW	50HP	2 P	60 Hz
Speed at Full Load :		3560 RPM	
Rated Voltage	575V	460V	230V
Full Load Current	43.7A	54.6A	109.1A

SPEED VS TORQUE & CURRENT CURVE

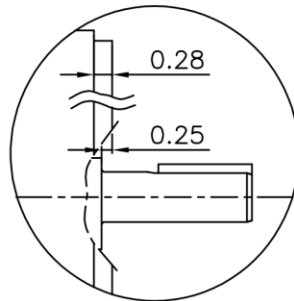
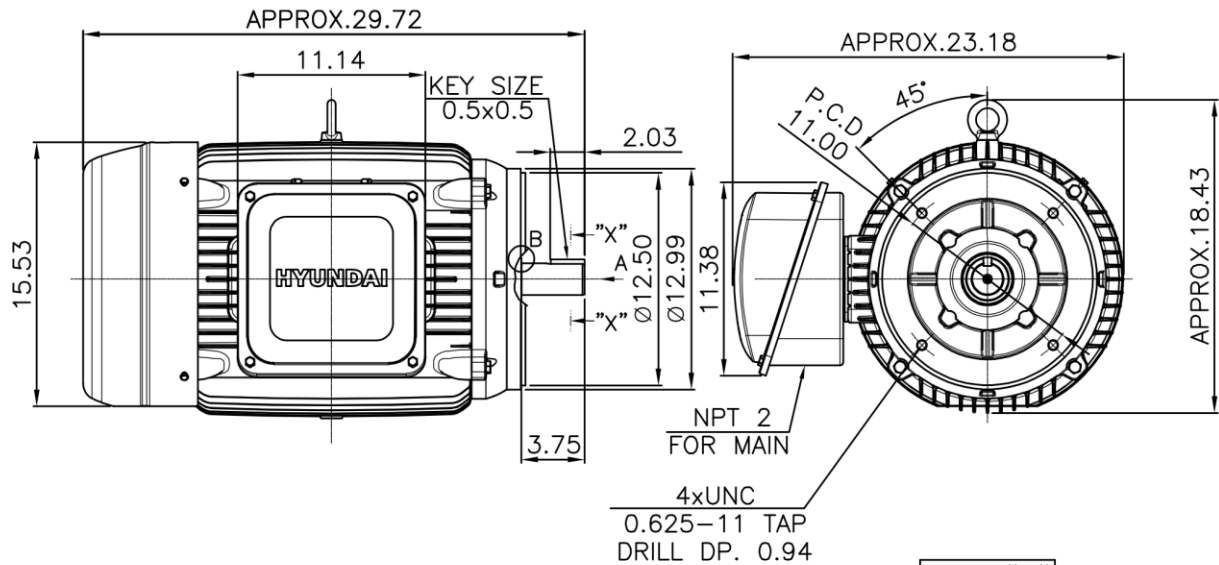


OUTPUT VS EFF., P.F & CURRENT CURVE



1	2	3	4	
▽	50S	REV	DATE	CONTENTS
▽▽	12.5S			REVD BY
▽▽▽	3.2S			CHKD BY
▽▽▽▽	0.4S			CHKD BY
				APPD BY

IEEE841

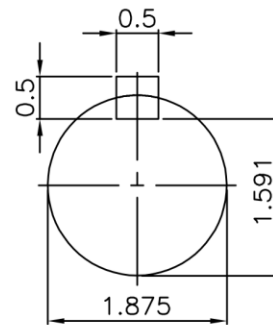


DETAIL - B

NOTE

[TOLERANCE]

1. CENTER HEIGHT : +0.00inch - 0.03inch
2. SHAFT DIAMETER : +0.000inch - 0.001inch
3. KEYWAY DEPTH : +0.000inch - 0.015inch



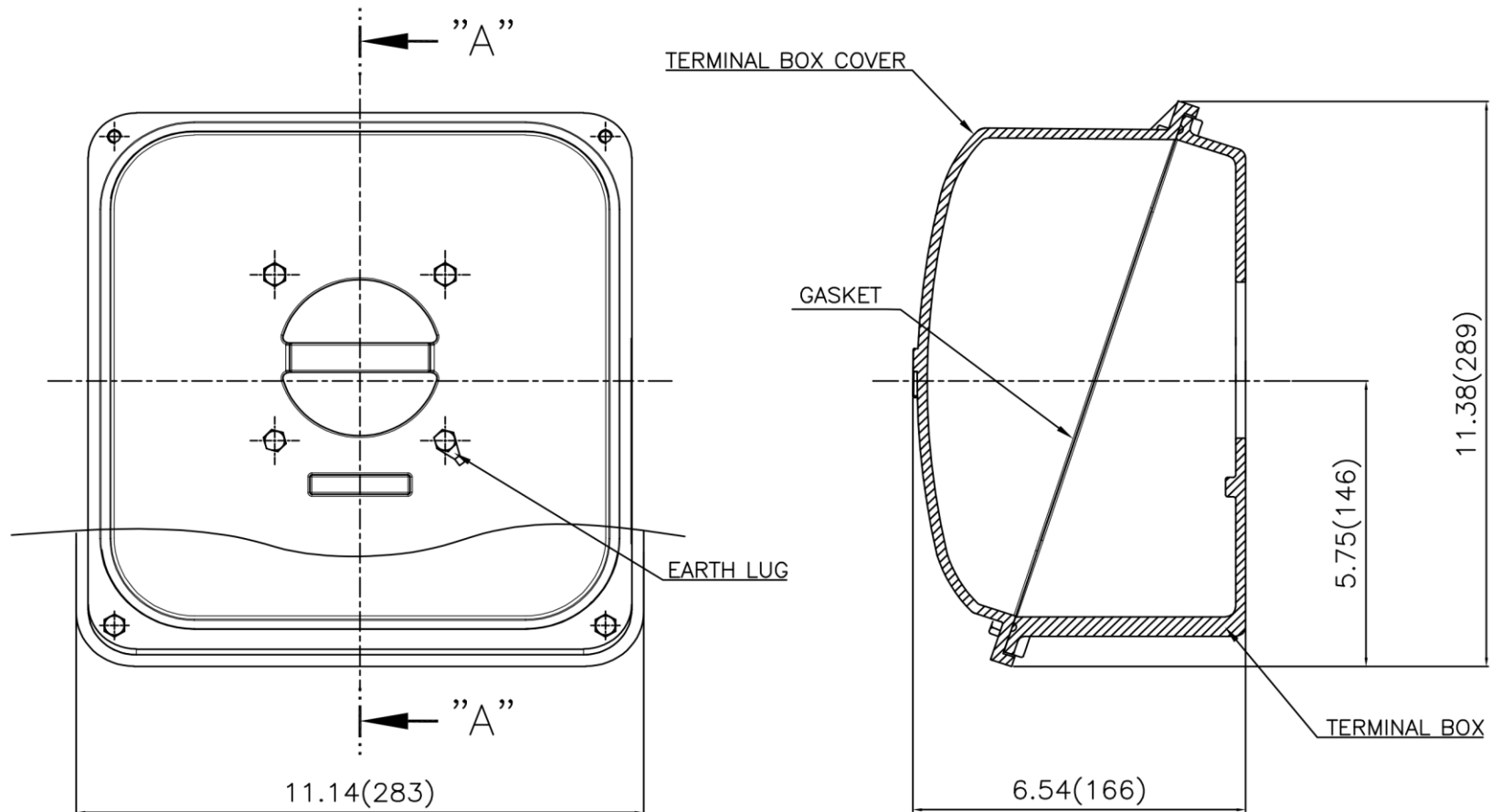
SECTION "X-X"

SCALE 5/11

APPD BY	S.Y.KIM	UNIT	inch	SUBJECT	NEMA 326TSC	DWG SIZE
CHKD BY	R.G.KIM	SCALE	1/11			A4 (1:11)
CHKD BY		PROJEC'N	3rd Angle	TITLE	OUTLINE	
DSND BY	전지현	DATE	2021-04-28	REF. NO		Sheet No. of
				DWG NO	LM-I2326C5CLV23	Revision No. 0

Cls. I&II, Div. 2

IEEE 841



▽	50S
▽▽	12.5S
▽▽▽	3.2S
▽▽▽▽	0.4S

REV	DATE	CONTENTS	REV'D BY	CHK'D BY	CHK'D BY	APP'D BY

일반가공공차		일반계관공차	
1-4	±0.1	6-30	±0.5
4-18	±0.2	30-120	±0.8
18-63	±0.3	120-315	±1.2
63-250	±0.5	315-1000	±2.0
250-	±0.8	1000-	±3.0

Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. 320 (CAST IRON)	DWG SIZE	A3 (1:2.5)
CHKD BY		SCALE	1/2.5	TITLE	TERMINAL BOX ASS'Y		
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	REF. NO		Sheet No.	of
DSND BY	네슬의	DATE	2023-10-19	DWG NO	3M-248459	Revision No.	0

