

Customer :
Project Name :
Project No. :
Revision No. :

SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY



AC INDUCTION MOTOR DATA SHEET

IEEE841 TYPE


Catalog No.	IEEE350-18-L449T-IBSH	Item No.	Rev. No. []
Project Name		Project No.	Quantity sets

GENERAL SPECIFICATION		PERFORMANCE DATA							
Frame Size	L449T	Rated Output	260 kW 350 HP						
Type	PJP	Number of Poles	4						
Enclosure(Protection)	Totally Enclosed / IP55	Rotor Type	Squirrel Cage						
Method of Cooling	IC411(FC)	Starting Method*	D.O.L						
Rated Frequency	60 Hz	Rated Voltage	575 V	460 V	230 V				
Number of Phases	3	Current	Full Load	308.4 A	385.5 A				
Insulation Class	F		Locked-rotor**	715 %	715 %	715 %			
Temp. Rise at full load (by resistance method)		Efficiency							
at 1.0 S.F	80 deg. C	50% Load		93.2 %					
Motor Location	<input type="checkbox"/> Indoor <input type="checkbox"/> Outdoor	75% Load		95.2 %					
Altitude	Less than 1,000 meter	100% Load		96.2 %					
Relative Humidity	Less than 80 %	Power Factor(p.u)							
Ambient Temp.	40 deg. C (Max.)	50% Load		0.730					
Duty Type	Continuous (S1)	75% Load		0.830					
Service Factor	1.15	100% Load		0.880					
Mounting	B3	Speed at Full Load		1785 r.p.m					
Bearing	Type	Anti-Friction							
	DE/N-DE	NU322 / 6318C3-INS.							
	Lubricant	Grease(Polyrex-EM)							
External Thrust	Not applicable								
Coupling Method	<input type="checkbox"/> Direct <input type="checkbox"/> V-belt	Torque							
Shaft Extension	Single	Full Load		1,026.2 lb.ft					
Terminal Box	Main	Locked-rotor**		135 %					
	Aux.	Breakdown**		225 %					
Box Location	Refer to Outline Drawing	Moment of Inertia (J)							
Application		Load(Max.)		1,370.000 lb.ft2					
Area classification	Hazardous	Motor		118.425 lb.ft2					
Type of Ex-Protection	Class I&II, Division 2	Sound Pressure Level (No-load & mean value at 1m from motor)							
Applicable Standard	IEEE841, NEMA MG1, CSA C390	85 dB(A)							
ACCESSORIES *. Space Heater : 1EA/Motor		Vibration				3.8 mm/sec (peak)			
		Permissible number of consecutive starts		Cold	2 times				
				Hot	1 time				
		Paint	Munsell No.	7.5BG6/1.5					
SPARE PARTS		SUBMITTAL DRAWING							
		Outline Dimension Drawing		Motor Weight(Approx.)					
		B3	LM-I044XB3UE001	3090 lb.					
REMARK 1. Premium efficiency according to NEMA MG1 2. Inverter Duty @ 1.0 Service Factor & F Temperature rise -. 10:1 VT (20:1 VT at 50% load) -. 10:1 CT -. CHp up to 1.5 times base speed, NEMA MG1 Part31 3. NDE side : Insulated bearing 4. CSA Certification -. Class I, Division 2, Group A, B, C & D; Temp code : T3 -. Class II, Division 2 Group F & G; Temp code : T3 5. Shaft material : AISI4140		Date				DSND	CHKD	CHKD	APPD
		2024-07-13				S.H. Lee	I.K. Kim	R.G. Kim	S.W. Kim





[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.
 Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.
 Inspection and performance test shall be done according to maker standard, if not mentioned.
 * In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.
 ** Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

1	2	3	4
REV	DATE	CONTENTS	REVD BY

4.72




CROWN TRITON
Premium Efficiency AC 3 Phase Motor


350HP	4P	460V	Cat. No.	IEEE350-18-L449T-IBSH			
Model	LATER		INS. Class	F	Amps	385.5	
Type	PJP	Duty	CONT	Code	G	Amb. 40°C	
Frame	L449T	Encl.	TEFC	S.F.	1.15	RPM 1785	
Bearing	Drive	NU322	S.F.1.00 (10:1 C.T., 20:1 V.T., NEMA-MG1 Part31)			3/4 Eff.	95.2%
	Opp.	6318C3-INS.				NEMA Design	B
Usable at							
CSA Certified for	CLASS I, Div. 2, Gr. A, B, C & D		CLASS II, Div. 2, Gr. F & G		Temp. Code (sine wave)	Frame	L440FR - 500FR
	CLASS I, Zone 2, Gr. IIA, IIB, & IIC					Amb. 40°C	T3 (200°C)
						Amb. 55°C	T3 (200°C)
No.	-	Date	-	Weight	3090 lb		

IEEE Std 841-2021
4M-136054

MARINE DUTY IEEE45
Made in Korea H1



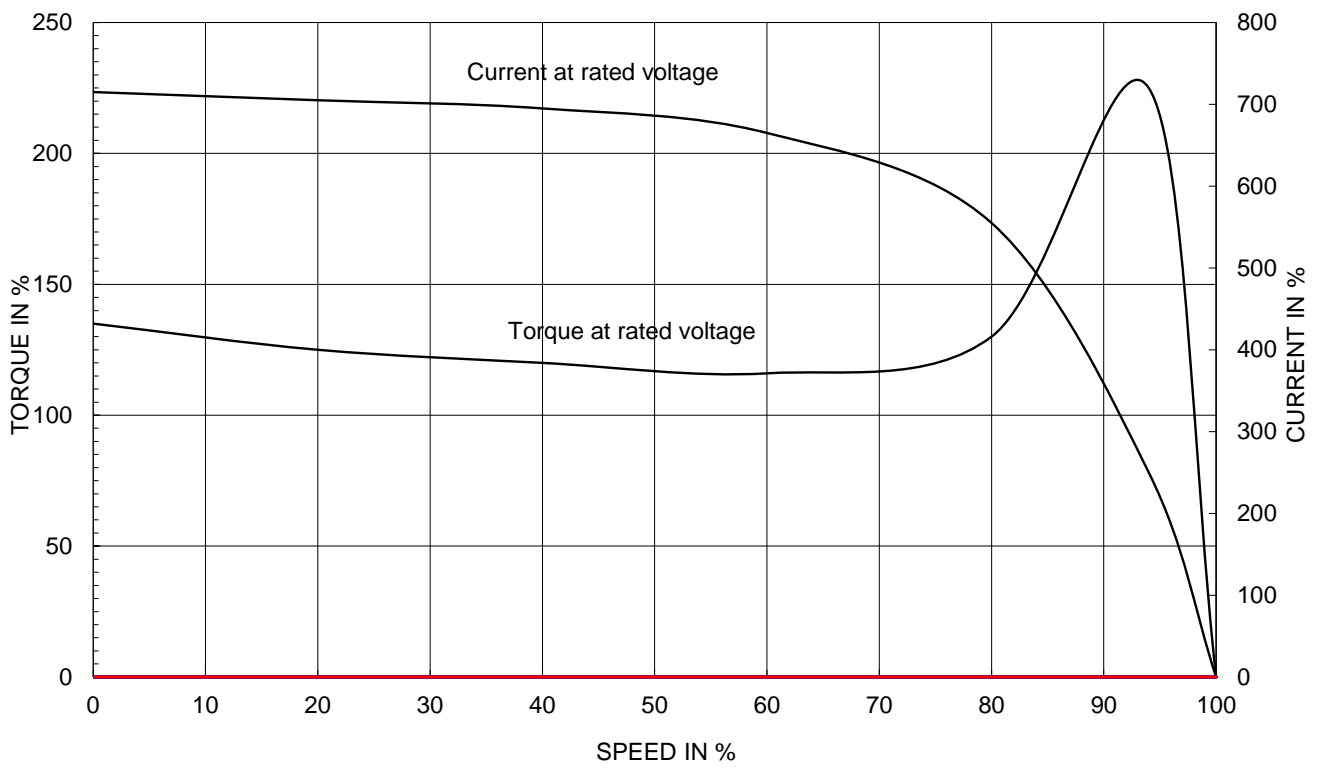
2.36

APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 IEEE841 (XL)	DWG SIZE
CHKD BY	I.K.KIM	SCALE	NONE			A4 (1:1)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	TITLE NAMEPLATE DRAWING		
DSND BY	S.H.LEE	DATE	2024.06.07			
				REF. NO	4M-136054	Sheet No. of
				DWG NO	NP-IEEE350-18-L449T-IBSH	Revision No. 0

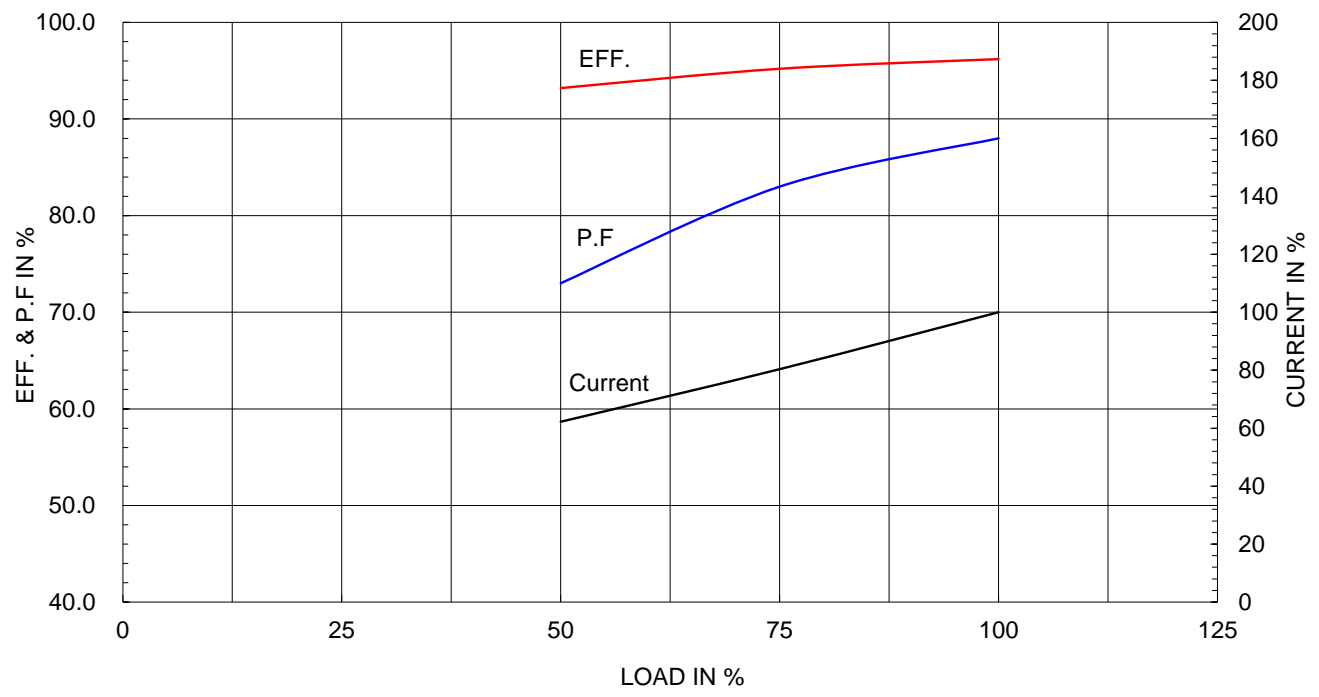
Type :	PJP
Full Load Torque :	1026.2 lb.ft
Load moment of Inertia (J) :	1370.000 lb.ft2
Motor moment of Inertia (J) :	118.425 lb.ft2

260kW	350HP	4 P	60 Hz
Speed at Full Load :			1785 RPM
Rated Voltage	575V	460V	230V
Full Load Current	308.4A	385.5A	771.0A

SPEED VS TORQUE & CURRENT CURVE



OUTPUT VS EFF., P.F & CURRENT CURVE

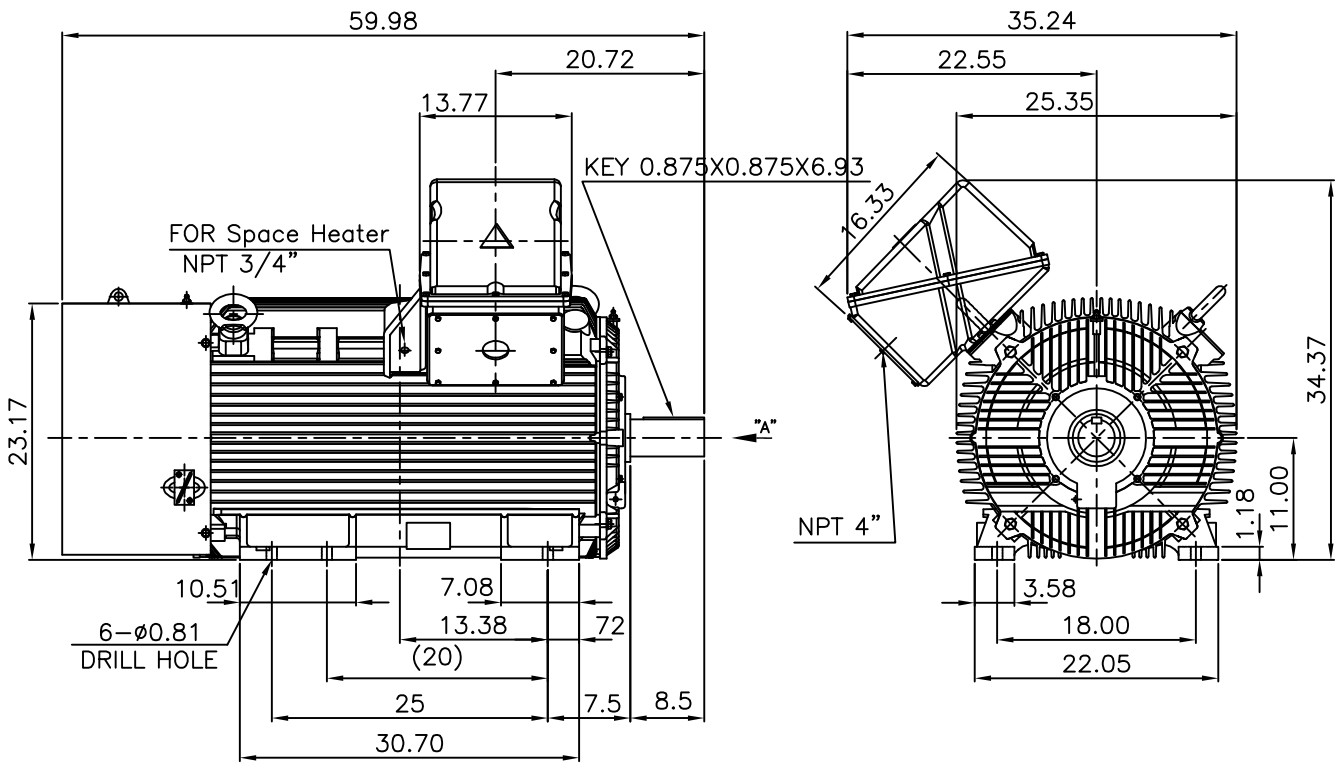


본 도면은 HD현대일렉트릭(주) 재산이며 허가없이 복사할 수 없음 (취급주의)

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▽	50S	REV	DATE
▽▽	12.5S		
▽▽▽	3.2S		
▽▽▽▽	0.4S		

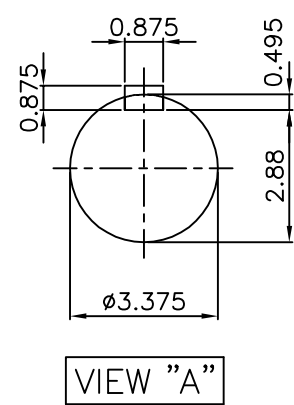
IEEE841



NOTE

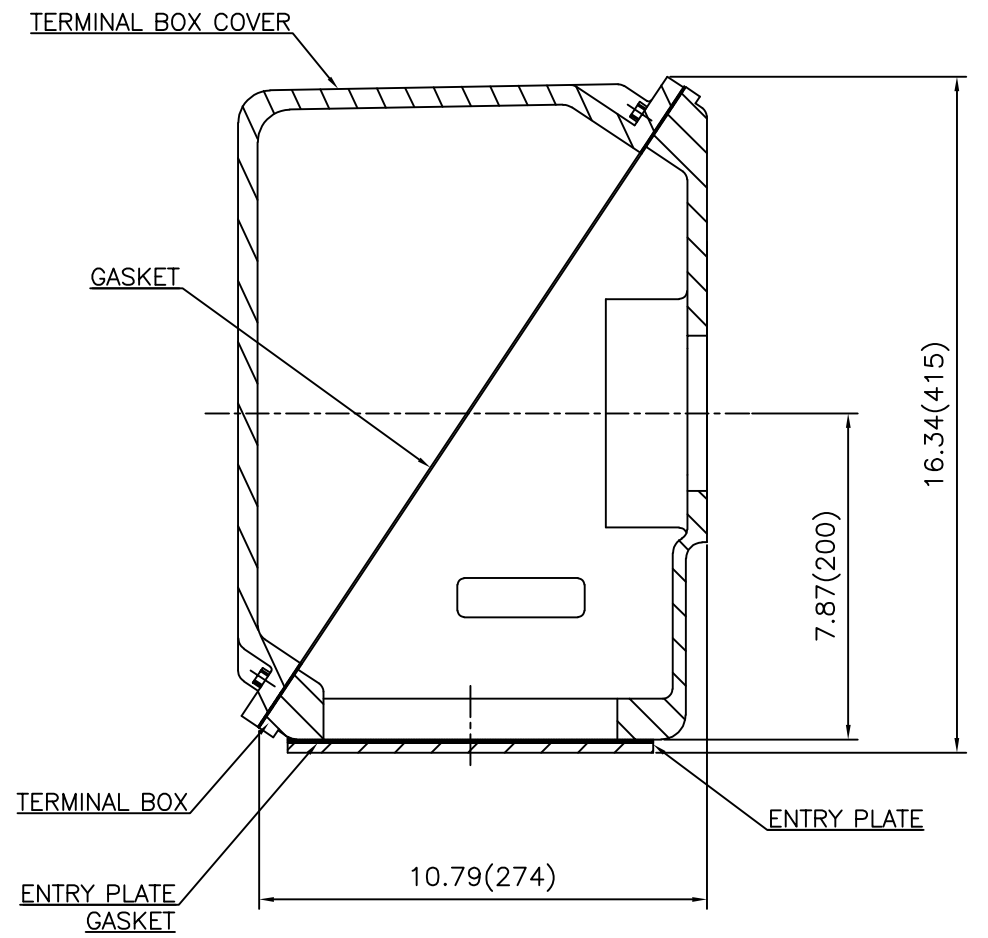
1.TOLERANCE :

CENTER HEIGHT	11	+0.000	-0.060
SHAFT DIAMETER	ø3.375	+0.000	-0.001
KEYWAY WIDTH	0.875	+0.003	-0.000



APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	Fr.L449T	DWG SIZE
CHKD BY	O.J.KIM	SCALE	1/18			A4 (1:18)
CHKD BY	R.G.KIM	PROJEC'N	3각법 (3rd Angle)	TITLE		NEMA STD SHAFT(4140 SHAFT) OUTLINE
DSND BY	H.K.LEE	DATE	2021-04-27			

**Cls. I&II, Div. 2
IEEE 841**



SEC. "A" - "A"

REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. L440 (CAST IRON)	DWG SIZE
CHKD BY		SCALE	1/3.5	TITLE	MAIN TERMINAL BOX ASS'Y	A3 (1:3.5)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	최승희	DATE	2023-10-19			
				REF. NO		Sheet No. of
				DWG NO	3M-248452	Revision No. 0

**Cls. I&II, Div. 2
IEEE 841**



REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR.180 (CAST IRON)	DWG SIZE
CHKD BY		SCALE	1/1	TITLE	SUB. TERMINAL BOX ASS'Y	A3 (1:1.1)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	배승희	DATE	2024-01-18			
				REF. NO		Sheet No. of
				DWG NO	3M-165278	Revision No. 0