

Customer :  
 Project Name :  
 Project No. :  
 Revision No. :

# SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

# AC INDUCTION MOTOR DATA SHEET

Catalog No.	HES20-36-256TC	Item No.		Rev. No.	[     ]
Project Name		Project No.		Quantity	sets

GENERAL SPECIFICATION			PERFORMANCE DATA			
Frame Size	256TC		Rated Output	15 kW		20 HP
Type	PJP		Number of Poles	2		
Enclosure(Protection)	Totally Enclosed	/ IP55	Rotor Type	Squirrel Cage		
Method of Cooling	IC411(FC)		Starting Method*	D.O.L		
Rated Frequency	60 Hz		Rated Voltage	575 V	460 V	230 V
Number of Phases	3		Current	Full Load	18.6 A	23.2 A
Insulation Class	F			Locked-rotor**	740 %	740 %
Temp. Rise at full load (by resistance method)			Efficiency			
at 1.0 S.F	80 deg. C		50% Load		88.0 %	
Motor Location	<input type="checkbox"/> Indoor <input type="checkbox"/> Outdoor		75% Load		90.0 %	
Altitude	Less than 1,000 meter		100% Load		91.0 %	
Relative Humidity	Less than 80 %		Power Factor(p.u)			
Ambient Temp.	40 deg. C (Max.)		50% Load		0.740	
Duty Type	Continuous ( S1 )		75% Load		0.840	
Service Factor	1.15		100% Load		0.890	
Mounting	B35		Speed at Full Load	3550 r.p.m		
Bearing	Type	Anti-Friction	Torque			
	DE/N-DE	6309ZC3 / 6309ZC3	Full Load	29.8 lb.ft		
	Lubricant	Grease(Polyrex-EM)	Locked-rotor**	150 %		
External Thrust	Not applicable		Breakdown**	250 %		
Coupling Method	<input checked="" type="checkbox"/> Direct <input type="checkbox"/> V-belt		Moment of Inertia (J)			
Shaft Extension	Single		Load(Max.)	21.594 lb.ft2		
Terminal Box	Main	Cast Iron	Motor	1.163 lb.ft2		
	Aux.	No	Sound Pressure Level (No-load & mean value at 1m from motor)			
Location	Refer to Outline Drawing				77 dB(A)	
Application			Vibration			
Area classification	Hazardous				3.8 mm/sec (peak)	
Type of Ex-Protection	Class I&II, Division 2		Permissible number of consecutive starts		Cold 3 times	
Applicable Standard	NEMA MG1, CSA C390				Hot 2 times	
			Paint	Munsell No.	4.0PB5.4/5.5(VL-451)	

ACCESSORIES	SUBMITTAL DRAWING
	Outline Dimension Drawing \ Motor Weight(Approx.)
	B35    LM-T2256C4PLV23    310 lb.

REMARK										
<ol style="list-style-type: none"> <li>1. Premium efficiency according to NEMA MG1</li> <li>2. Inverter Duty @ 1.0 Service Factor &amp; F Temperature rise               <ul style="list-style-type: none"> <li>- 10:1 VT (20:1 VT at 50% load)</li> <li>- 10:1 CT</li> <li>- CHP up to 1.5 times base speed, NEMA MG1 Part31</li> </ul> </li> <li>3. CSA Certification               <ul style="list-style-type: none"> <li>- Class I, Division 2, Group A, B, C &amp; D</li> <li>- Class II, Division 2 Group E, F &amp; G (Group E : up to 320Fr.)</li> </ul> </li> <li>4. Service Factor 1.15 and Temperature rise B are applicable under the condition of sine wave power.</li> <li>5. Service Factor 1.25 is applicable to motors of 100HP or less with temperature rise F &amp; Non-Hazardous.</li> </ol>										
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Date</td> <td style="width: 15%;">DSND</td> <td style="width: 15%;">CHKD</td> <td style="width: 15%;">CHKD</td> <td style="width: 15%;">APPD</td> </tr> <tr> <td>2024-09-10</td> <td>S.H. Lee</td> <td>I.K. Kim</td> <td>R.G. Kim</td> <td>S.W. Kim</td> </tr> </table>	Date	DSND	CHKD	CHKD	APPD	2024-09-10	S.H. Lee	I.K. Kim	R.G. Kim	S.W. Kim
Date	DSND	CHKD	CHKD	APPD						
2024-09-10	S.H. Lee	I.K. Kim	R.G. Kim	S.W. Kim						

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.  
 Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.  
 Inspection and performance test shall be done according to maker standard, if not mentioned.  
 \* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.  
 \*\* Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

1	2	3	4
REV	DATE	CONTENTS	REVD BY CHKD BY CHKD BY APPD BY

**4.72**

**CROWN TRITON G2**

**Premium Efficiency AC 3 Phase Motor**

20HP	2P	230/460V	Cat. No. HES20-36-256TC
Model	HLS256PR13		INS. Class F HD-F1
Type	HLS	Duty CONT	Amps 46.5/23.2
Frame	256TC	Encl. TEFC	Hertz 60Hz
Bearing	Drive	6309ZC3	S.F. 1.15 RPM 3550
	Opp.	6309ZC3	NEMA Nom. Eff. 91%
Usable at	S.F.1.25 (When 100HP or less, Temp Rise F & Non-Hazardous)		
	S.F.1.00 (10:1 C.T., 20:1 V.T., NEMA-MG1 Part31)		
Usable at	50Hz 20HP 380V 31.17A 2935rpm S.F.: 1 Eff.: 90.2% Code: G		
	50Hz 20HP 400/415V 29.89/29.11A 2945/2950rpm S.F.: 1 Eff.: 90.2/90.2% Code: H/H		
CSA Certified for	Model	LATER	Type PJP
	Temp. Code (sine wave)	Frame	140~320FR 360~400FR 440FR
No.	CLASS I, Div. 2, Gr. A, B, C & D	CLASS II, Div. 2 Gr. E, F & G (Gr. E: Up to 320FR)	Amb. 40°C T3C (160°C) T3B (165°C) T3A (180°C)
	CLASS I, Zone 2, Gr. IIA, IIB, & IIC		Amb. 55°C T3A (180°C) T3A (180°C) T3 (200°C)
Date	-		Weight 310 lb

4M-136024 **MARINE DUTY IEEEE45** Made in Vietnam H4  
Designed By HYUNDAI, Korea

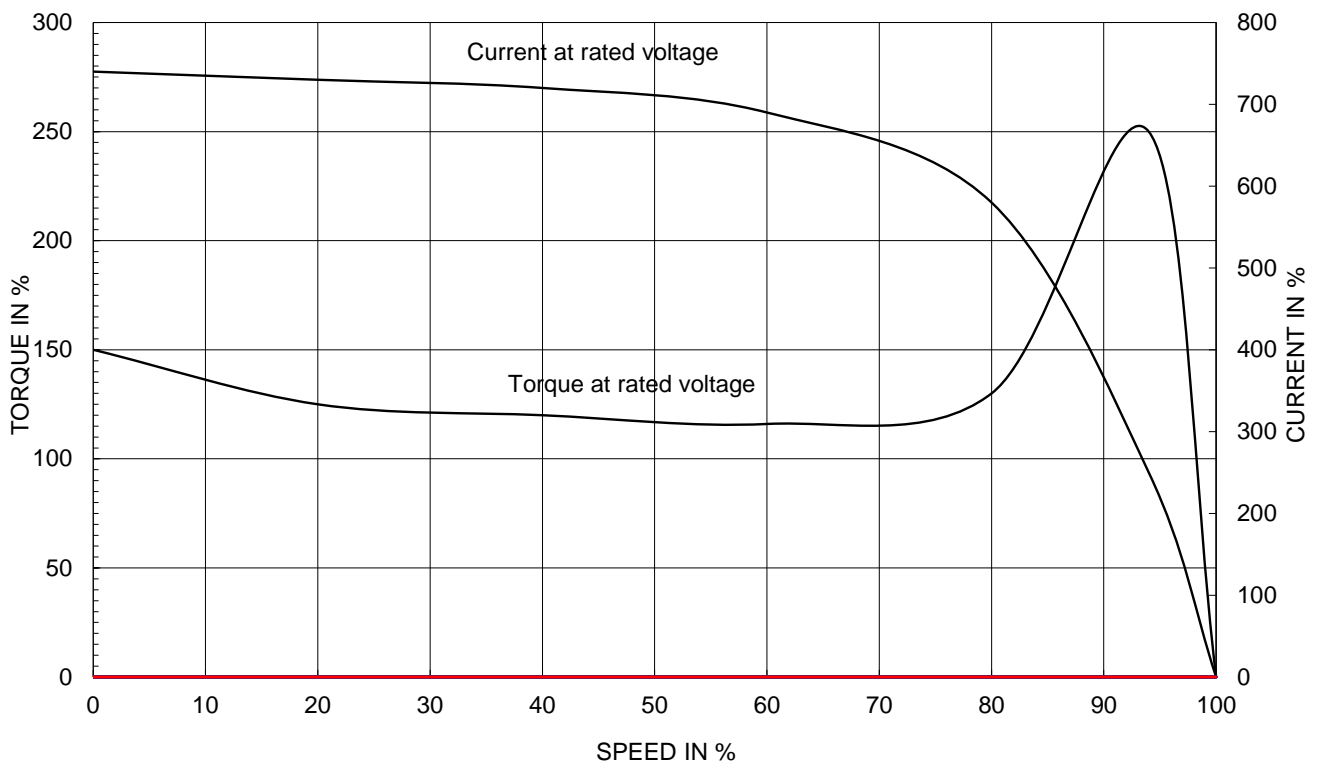
APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 Severe Duty (HES, 254-326)	DWG SIZE
CHKD BY	I.K.KIM	SCALE	NONE	TITLE	<b>NAMEPLATE DRAWING</b>	A4 ( 1:1 )
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	S.H.LEE	DATE	2024.06.07			

	REF. NO	4M-136024	Sheet No. of
	DWG NO	NP-HES20-36-256TC	Revision No. 0

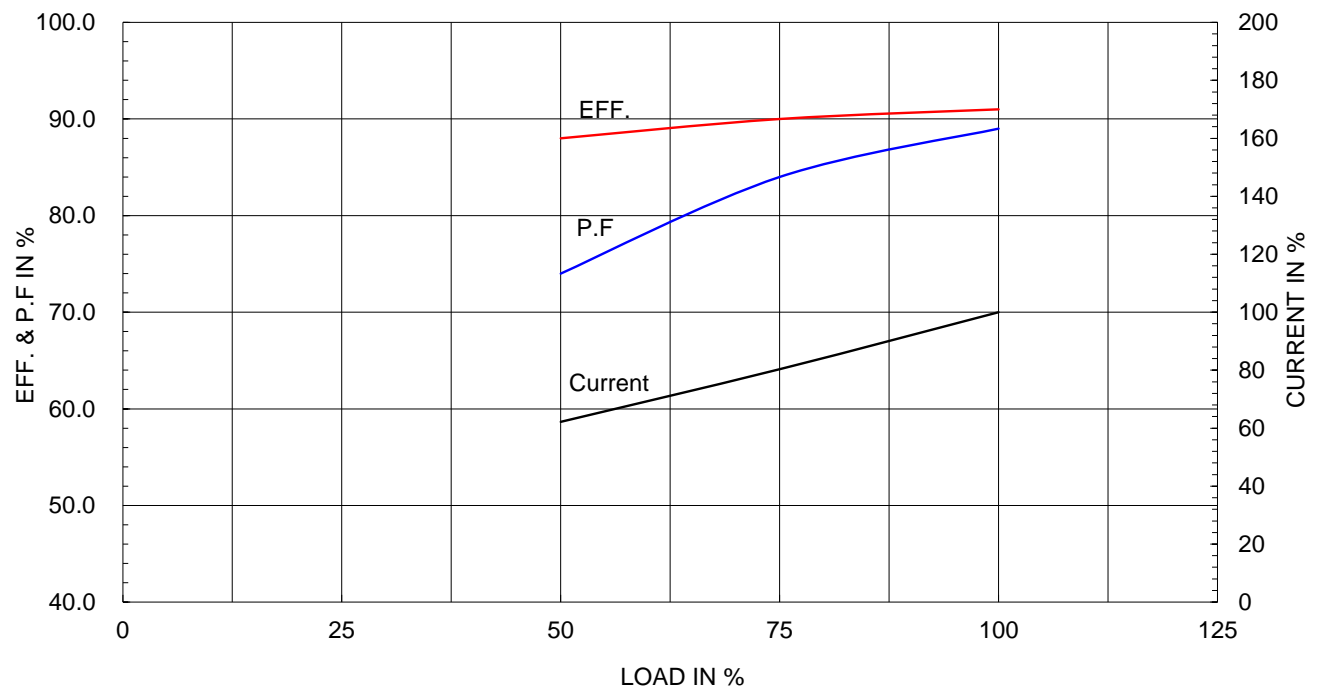
Type :	PJP
Full Load Torque :	29.8 lb.ft
Load moment of Inertia (J) :	21.594 lb.ft2
Motor moment of Inertia (J) :	1.163 lb.ft2

15kW	20HP	2 P	60 Hz
Speed at Full Load :			3550 RPM
Rated Voltage	575V	460V	230V
Full Load Current	18.6A	23.2A	46.5A

SPEED VS TORQUE & CURRENT CURVE



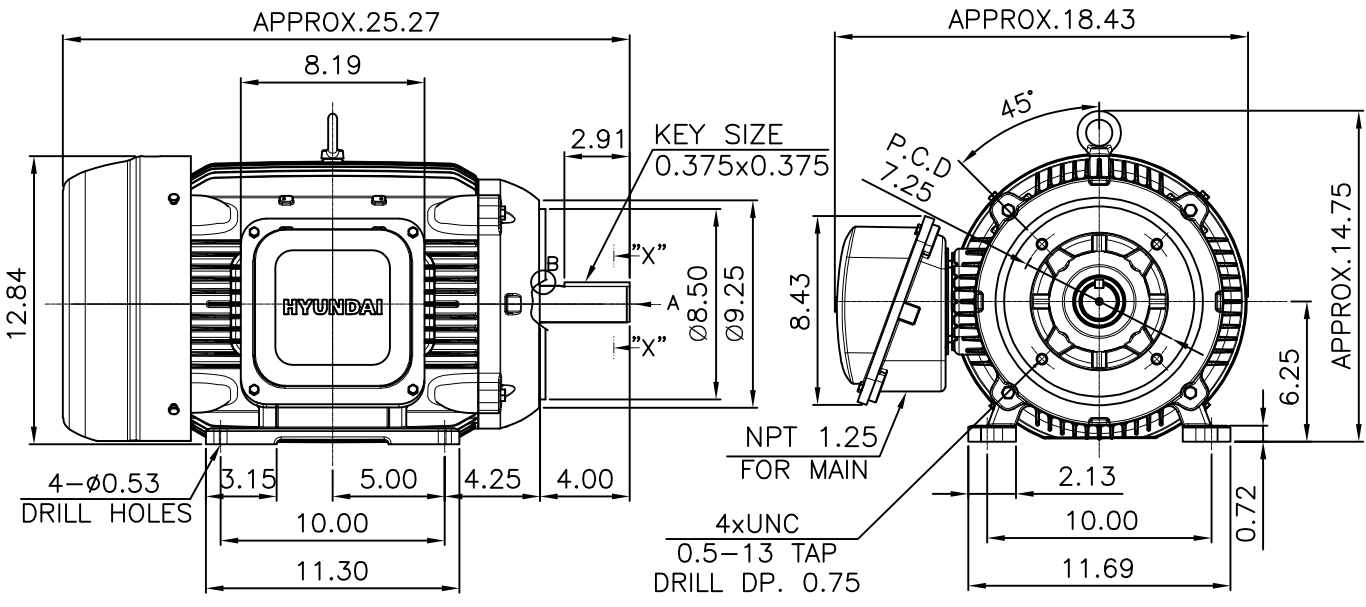
OUTPUT VS EFF., P.F & CURRENT CURVE



본 도면은 HD현대일렉트릭(주) 재산이며 허가없이 복사할 수 없음 (취급유의)

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▽	50S	REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY
▽▽	12.5S							
▽▽▽	3.2S							
▽▽▽▽	0.4S							



**NOTE**

[TOLERANCE]

1. CENTER HEIGHT : +0.00inch - 0.03inch
2. SHAFT DIAMETER : +0.000inch - 0.001inch
3. KEYWAY DEPTH : +0.000inch - 0.015inch

APPD BY	S.Y.KIM	UNIT	inch	SUBJECT	NEMA 256TC	DWG SIZE	A4 ( 1:9 )
CHKD BY	R.G.KIM	SCALE	1/9	TITLE	OUTLINE	REF. NO	Sheet No. of
CHKD BY		PROJEC'N	3rd Angle				
DSND BY	전지현	DATE	2021-04-29				
				DWG NO	LM-T2256C4PLV23	Revision No.	0



# Cls. I&II, Div. 2 IEEE 841



SEC. "A" - "A"

▽	50S
▽▽	12.5S
▽▽▽	3.2S
▽▽▽▽	0.4S

Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. 250-280 (CAST IRON)		DWG SIZE
CHKD BY		SCALE	1/2	TITLE			A3 ( 1:2 )
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	TERMINAL BOX ASS'Y			
DSND BY	배승희	DATE	2023-10-19	REF. NO		Sheet No.	of
				DWG NO	3M-248458	Revision No.	0



REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

일반가공공차		일반제관공차	
1-4	±0.1	6-30	±0.5
4-18	±0.2	30-120	±0.8
18-63	±0.3	120-315	±1.2
63-250	±0.5	315-1000	±2.0
250-	±0.8	1000-	±3.0