

Customer :  
 Project Name :  
 Project No. :  
 Revision No. :

# SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

# AC INDUCTION MOTOR DATA SHEET

Catalog No.		HES10-12-256TCRD		Item No.		Rev. No.		[      ]						
Project Name				Project No.		Quantity		sets						
GENERAL SPECIFICATION					PERFORMANCE DATA									
Frame Size		256TC			Rated Output		7.5 kW		10 HP					
Type		PJP			Number of Poles		6							
Enclosure(Protection)		Totally Enclosed / IP55			Rotor Type		Squirrel Cage							
Method of Cooling		IC411(FC)			Starting Method*		D.O.L							
Rated Frequency		60 Hz			Rated Voltage		575 V		460 V		230 V			
Number of Phases		3			Current		Full Load		11.03 A		13.79 A	27.58 A		
Insulation Class		F					Locked-rotor**		680 %		680 %		680 %	
Temp. Rise at full load (by resistance method)					Efficiency									
at 1.0 S.F		80 deg. C												
Motor Location		<input type="checkbox"/> Indoor <input type="checkbox"/> Outdoor			50% Load		88.0 %							
Altitude		Less than 1,000 meter					75% Load		90.0 %					
Relative Humidity		Less than 80 %							100% Load		91.0 %			
Ambient Temp.		40 deg. C (Max.)			Power Factor(p.u)									
Duty Type		Continuous ( S1 )												
Service Factor		1.15												
Mounting		B5			Speed at Full Load		1175 r.p.m							
Bearing		Type		Anti-Friction			Torque							
		DE/N-DE		6309ZC3 / 6309ZC3										
		Lubricant		Grease(Polyrex-EM)										
External Thrust		Not applicable			Full Load		45.0 lb.ft							
Coupling Method		<input checked="" type="checkbox"/> Direct <input type="checkbox"/> V-belt					Locked-rotor**		170 %					
Shaft Extension		Single							Breakdown**		250 %			
Terminal		Main		Cast Iron			Moment of Inertia (J)							
Box		Aux.		No										
		Location		Refer to Outline Drawing										
Application					Sound Pressure Level (No-load & mean value at 1m from motor)		64 dB(A)							
Area classification		Hazardous					Vibration							
Type of Ex-Protection		Class I&II, Division 2			Permissible number of consecutive starts									Cold 3 times
Applicable Standard		NEMA MG1, CSA C390					Hot 2 times		Paint					
					Munsell No.									4.0PB5.4/5.5(VL-451)
ACCESSORIES					SUBMITTAL DRAWING									
					Outline Dimension Drawing		Motor Weight(Approx.)							
					B5		LM-T2256C5PLV23		300 lb.					
					REMARK									
					1. Premium efficiency according to NEMA MG1 2. Inverter Duty @ 1.0 Service Factor & F Temperature rise -. 10:1 VT (20:1 VT at 50% load) -. 10:1 CT -. CHP up to 1.5 times base speed, NEMA MG1 Part31 3. CSA Certification -. Class I, Division 2, Group A, B, C & D -. Class II, Division 2 Group E, F & G (Group E : up to 320Fr.) 4. Service Factor 1.15 and Temperature rise B are applicable under the condition of sine wave power. 5. Service Factor 1.25 is applicable to motors of 100HP or less with temperature rise F & Non-Hazardous.									
SPARE PARTS					Date		DSND		CHKD		CHKD		APPD	
					2024-09-10		S.H. Lee		I.K. Kim		R.G. Kim		S.W. Kim	

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.  
 Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.  
 Inspection and performance test shall be done according to maker standard, if not mentioned.  
 \* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.  
 \*\* Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

1	2	3	4
REV	DATE	CONTENTS	REVD BY   CHKD BY   CHKD BY   APPD BY

4.72

**CROWN TRITON G2**  
Premium Efficiency AC 3 Phase Motor



10HP	6P	230/460V	Cat. No.	HES10-12-256TCRD						
Model	HLS256PR33		INS. Class	F	HD-F1	Amps	27.58/13.			
Type	HLS	Duty	CONT	Code	J	Amb.	40°C	Hertz	60Hz	
Frame	256TC	Encl.	TEFC	S.F.	1.15	RPM	1175	NEMA Nom. Eff.	91%	
Bearing	Drive	6309ZC3		S.F.1.25 (When 100HP or less, Temp Rise F & Non-Hazardous)		3/4 Eff.	90%			
	Opp.	6309ZC3		S.F.1.00 (10:1 C.T., 20:1 V.T., NEMA-MG1 Part31)		NEMA Design	B Torque			
Usable at	50Hz 10HP 380V 17.63A 970rpm S.F.: 1.15 Eff.: 89.5% Code: G									
	50Hz 10HP 400/415V 17.52/17.61A 975/975rpm S.F.: 1.15 Eff.: 89.5/89.5% Code: H/J									
CSA Certified for	Model	LATER		Type	PJP	Temp. Code	Frame	140~320FR	360~400FR	440FR
	CLASS I, Div. 2, Gr. A, B, C & D CLASS I, Zone 2, Gr. IIA, IIB, & IIC	CLASS II, Div. 2 Gr. E, F & G (Gr. E: Up to 320FR)		(sine wave)	Amb. 40°C	T3C (160°C)	T3B (165°C)	T3A (180°C)		
		Amb. 55°C	T3A (180°C)		T3A (180°C)	T3 (200°C)				
No.	-	Date	-	Weight	300 lb					

4M-136024  
**MARINE DUTY IEEEE45**

Made in Vietnam H4  
Designed By HYUNDAI, Korea



2.36

APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 Severe Duty (HES, 254-326)	DWG SIZE	A4 ( 1:1 )
CHKD BY	I.K.KIM	SCALE	NONE				
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	TITLE NAMEPLATE DRAWING			
DSND BY	S.H.LEE	DATE	2024.06.07				
				REF. NO	4M-136024	Sheet No.	of
				DWG NO	NP-HES10-12-256TCRD	Revision No.	0



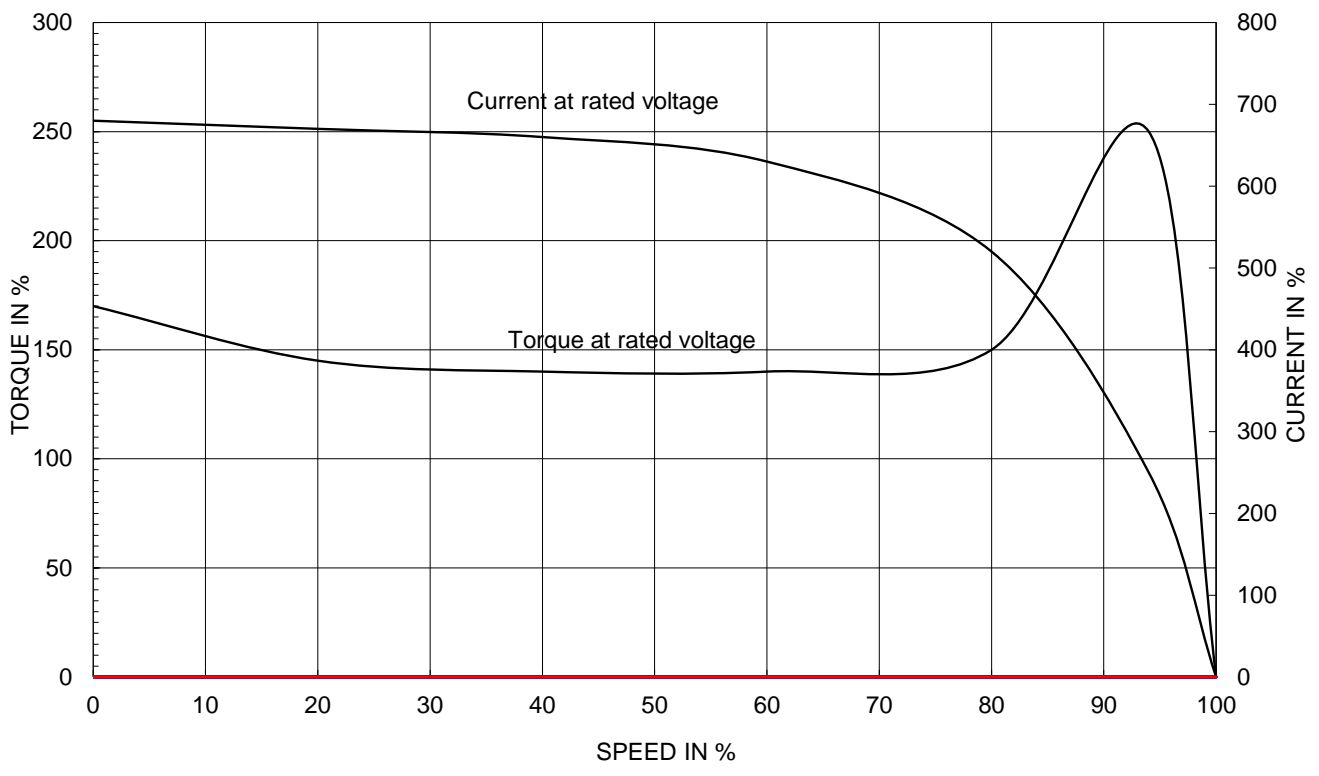
# PERFORMANCE CURVE

CURVE NO.  
PC-HES10-12-256TCRD

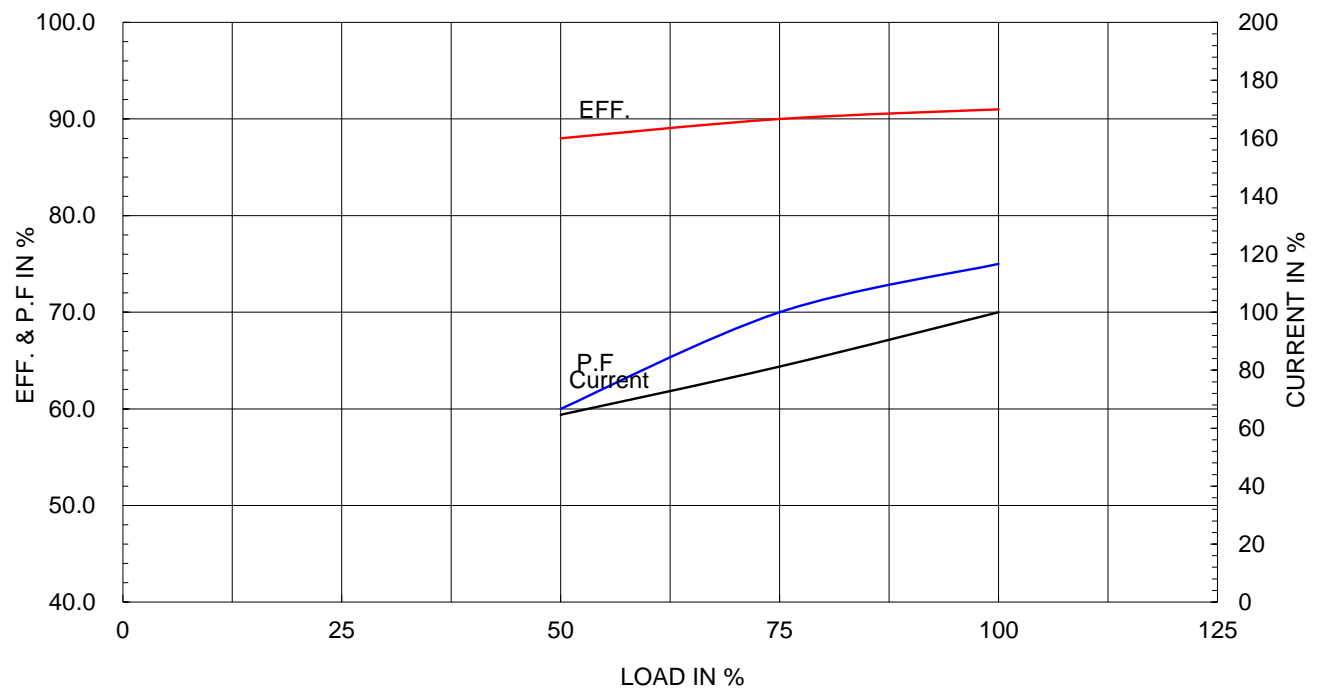
Type :	PJP
Full Load Torque :	45.0 lb.ft
Load moment of Inertia (J) :	173.035 lb.ft2
Motor moment of Inertia (J) :	3.086 lb.ft2

7.5kW 10HP	6 P	60 Hz
Speed at Full Load :		1175 RPM
Rated Voltage	575V	460V 230V
Full Load Current	11.0A	13.8A 27.6A

SPEED VS TORQUE & CURRENT CURVE



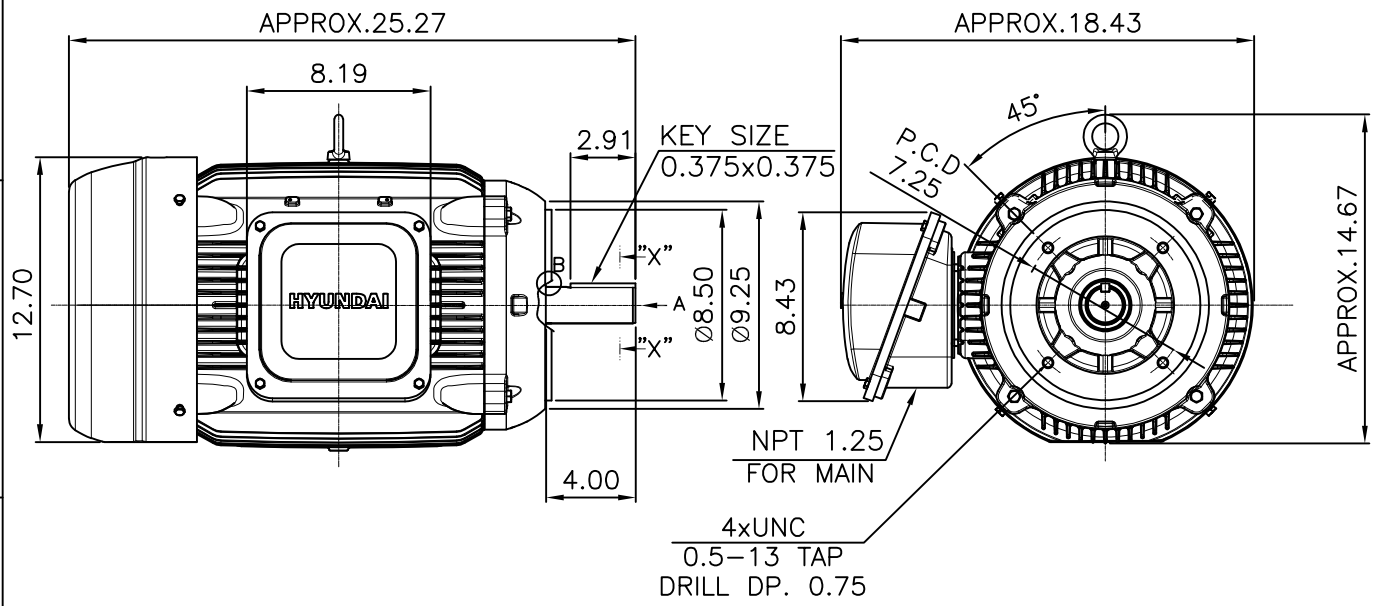
OUTPUT VS EFF., P.F & CURRENT CURVE



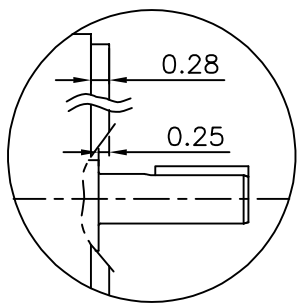
본 도면은 HD현대일렉트릭(주) 재산이며 허가없이 복사할 수 없음 (취급유의)

THIS DRAWING IS PROPRIETARY TO HYUNDAI ELECTRIC. NO PART OF THIS DRAWING MAYBE REPRODUCED WITHOUT THE PERMISSION OF HYUNDAI ELECTRIC.

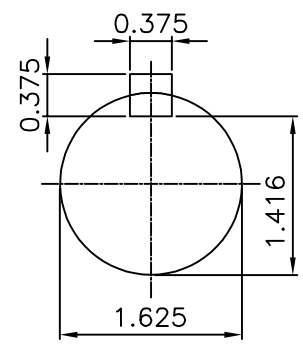
▽	50S	REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY
▽▽	12.5S							
▽▽▽	3.2S							
▽▽▽▽	0.4S							



VIEW "A"



DETAIL - B



SECTION "X-X"  
SCALE 5/9

**NOTE**

[TOLERANCE]

1. CENTER HEIGHT : +0.00inch - 0.03inch
2. SHAFT DIAMETER : +0.000inch - 0.001inch
3. KEYWAY DEPTH : +0.000inch - 0.015inch

APPD BY	S.Y.KIM	UNIT	inch	SUBJECT	NEMA 256TC	DWG SIZE	A4 ( 1:9 )
CHKD BY	R.G.KIM	SCALE	1/9	TITLE	OUTLINE	REF. NO	Sheet No. of
CHKD BY		PROJEC'N	3rd Angle				
DSND BY	주유람	DATE	2021-04-28				
				DWG NO	LM-T2256C5PLV23	Revision No.	0



Cls. I&II, Div. 2  
IEEE 841



SEC. "A" - "A"

▽	50S
▽▽	12.5S
▽▽▽	3.2S
▽▽▽▽	0.4S

Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. 250-280 (CAST IRON)	DWG SIZE	
CHKD BY		SCALE	1/2	TITLE			
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	TERMINAL BOX ASS'Y			
DSND BY	배승희	DATE	2023-10-19	REF. NO		Sheet No.	of
				DWG NO	3M-248458	Revision No.	0

일반가공공차		일반제관공차	
1-4	±0.1	6-30	±0.5
4-18	±0.2	30-120	±0.8
18-63	±0.3	120-315	±1.2
63-250	±0.5	315-1000	±2.0
250-	±0.8	1000-	±3.0



REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY
1						
2						
3						
4						