

Customer :
Project Name :
Project No. :
Revision No. :

SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

AC INDUCTION MOTOR DATA SHEET

Catalog No.	HSDE350-18-L449TC-IBSH	Item No.			Rev. No.	[]	
Project Name		Project No.			Quantity	sets	
GENERAL SPECIFICATION				PERFORMANCE DATA			
Frame Size	L449TC		Rated Output	260 kW		350 HP	
Type	PJP		Number of Poles	4			
Enclosure(Protection)	Totally Enclosed / IP55		Rotor Type	Squirrel Cage			
Method of Cooling	IC411(FC)		Starting Method*	D.O.L			
Rated Frequency	60 Hz		Rated Voltage	575 V	460 V	230 V	
Number of Phases	3		Current	Full Load	308.4 A	385.5 A	771.0 A
Insulation Class	F			Locked-rotor**	715 %	715 %	715 %
Temp. Rise at full load (by resistance method)			Efficiency				
at 1.0 S.F			80 deg. C				
Motor Location	☐ Indoor ☐ Outdoor		50% Load		93.2 %		
Altitude	Less than 1,000 meter		75% Load		95.2 %		
Relative Humidity	Less than 80 %		100% Load		96.2 %		
Ambient Temp.	40 deg. C (Max.)		Power Factor(p.u)				
Duty Type	Continuous (S1)		50% Load		0.730		
Service Factor	1.15		75% Load		0.830		
Mounting	B35		100% Load		0.880		
Bearing	Type	Anti-Friction	Speed at Full Load		1785 r.p.m		
	DE/N-DE	6322C3 / 6318C3-INS.	Torque				
	Lubricant	Grease(Polyrex-EM)	Full Load		1026.16 lb.ft		
External Thrust	Not applicable		Locked-rotor**		135 %		
Coupling Method	☒ Direct ☐ V-belt		Breakdown**		225 %		
Shaft Extension	Single		Moment of Inertia (J)				
Terminal	Main	Cast Iron	Load(Max.)		1,370.000 lb.ft2		
Box	Aux.	Yes	Motor		118.425 lb.ft2		
	Location	Refer to Outline Drawing	Sound Pressure Level (No-load & mean value at 1m from motor)				
Application			85 dB(A)				
Area classification	Hazardous		Vibration		3.8 mm/sec (peak)		
Type of Ex-Protection	Class I&II, Division 2		Permissible number of consecutive starts		Cold	2 times	
Applicable Standard	NEMA MG1, CSA C390		Hot		1 time		
			Paint	Munsell No.	4.0PB5.4/5.5(VL-451)		
ACCESSORIES			SUBMITTAL DRAWING				
*. Space Heater : 1EA/Motor			Outline Dimension Drawing \ Motor Weight(Approx.)				
			B35	LM-T044XC4UE001	3190 lb.		
			REMARK				
			1. Premium efficiency according to NEMA MG1				
			2. Inverter Duty @ 1.0 Service Factor & F Temperature rise				
			-. 10:1 VT (20:1 VT at 50% load)				
			-. 10:1 CT (1 hour duty, 4:1 continuous)				
			-. CHp up to 1.5 times base speed, NEMA MG1 Part31				
			3. NDE side : Insulated bearing				
			4. CSA Certification				
			-. Class I, Division 2, Group A, B, C & D				
			-. Class II, Division 2 Group F & G				
			5. Shaft material : AISI4140				
			6. Temp. code : T3(200°C) at sine wave				
SPARE PARTS			Date	DSND	CHKD	CHKD	APPD
			2025-07-22	S.H. LEE	I.K. KIM	R.G. KIM	S.W. KIM

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.

Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.

Inspection and performance test shall be done according to maker standard, if not mentioned.

* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.

** Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

MAIN NAMEPLATE

4.72

350HP		4P	460V	Cat. No.	HSDE350-18-L449TC-IBSH				
Model	LATER			INS. Class	F		Amps	385.5A	
Type	PJP	Duty	CONT	Code	G	Amb.	40°C	Hertz	60Hz
Frame	L449TC	Encl.	TEFC	S.F.	1.15	RPM	1785	NEMA Nom. Eff.	96.2%
Bearing	Drive	6322C3		S.F.1.00 (10:1 C.T., 20:1 V.T., NEMA-MG1 Part31)				3/4 Eff.	95.2%
	Opp.	6318C3-INS.						NEMA Design	B
Usable at	50Hz 300HP 380V 404.7A 1485rpm S.F.: 1.0 Eff.: 96.0% Code: G								
	50Hz 300HP 400/415V 393.4/387.8A 1486/1487rpm S.F.: 1.0 Eff.: 96.0/96.1% Code: H/J								
CSA Certified for	CLASS I, Div. 2, Gr. A, B, C & D CLASS I, Zone 2, Gr. IIA, IIB, & IIC		CLASS II, Div. 2, Gr. F & G		Temp. Code		Frame		L440FR - 500FR
					(sine wave)		Amb. 40°C		T3 (200°C)
							Amb. 55°C		T3 (200°C)
No.	-			Date	-			Weight	3190 lb
4M-136053				Made in Korea H1				HD HYUNDAI ELECTRIC	
MARINE DUTY IEE45									

2.36

WIRING DIAGRAM

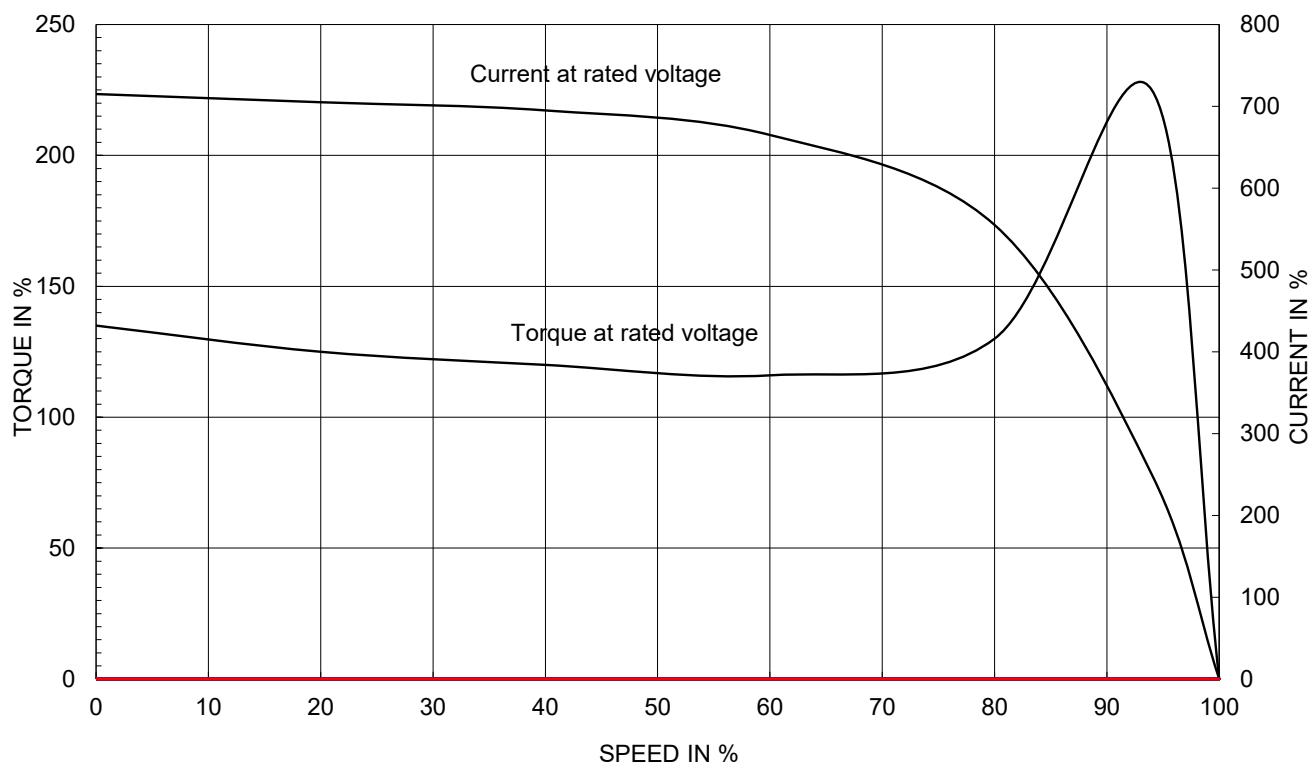
D.O.L (INVERTER & SOFT STARTER)	WYE-DELTA (Y-D)
4M-129326	4M-128852

APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 Severe Duty (HSDE, L449-500)		DWG SIZE	
CHKD BY	I.K.KIM	SCALE	NONE					A4 (1:1)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	TITLE				NAMEPLATE DRAWING
DSND BY	S.H.LEE	DATE	2024.06.07	REF. NO				
HD HYUNDAI ELECTRIC				4M-136053 / 4M-129326		Sheet No. of		
				DWG NO		NP-HSDE350-18-L449TC-IBSH		
						Revision No. 0		

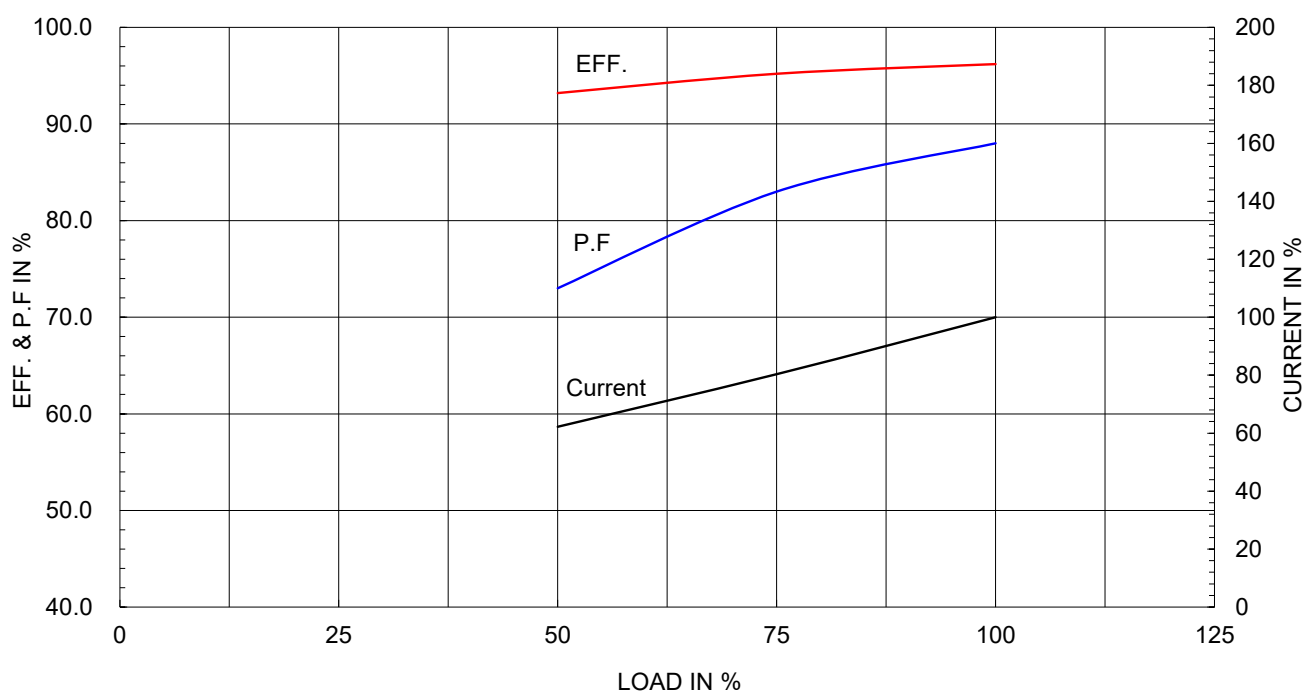
Type :	PJP	
Full Load Torque :	1026.16	lb.ft
Load moment of Inertia (J) :	1370.000	lb.ft2
Motor moment of Inertia (J) :	118.425	lb.ft2

260kW	350HP	4 P	60 Hz
Speed at Full Load :			1785 RPM
Rated Voltage	575V	460V	230V
Full Load Current	308.4A	385.5A	771.0A

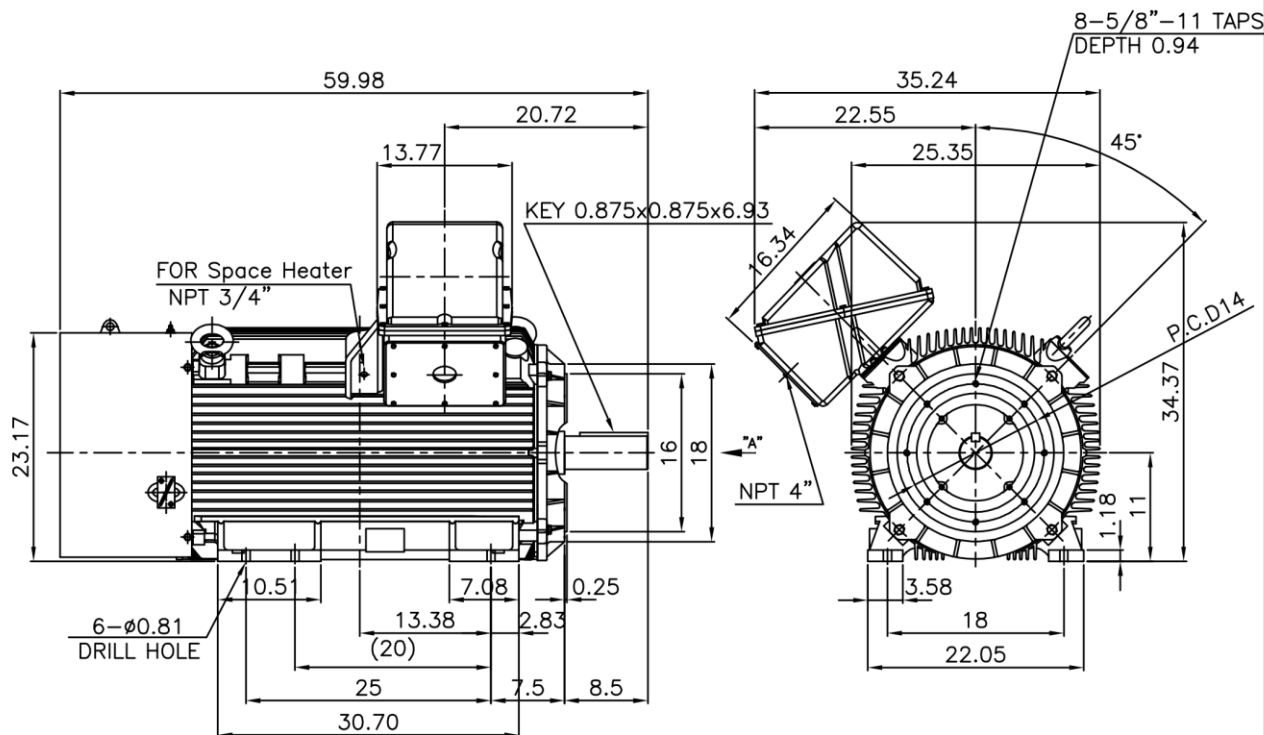
SPEED VS TORQUE & CURRENT CURVE



OUTPUT VS EFF., P.F & CURRENT CURVE



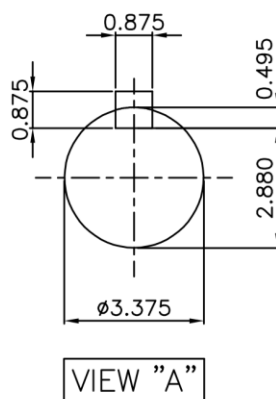
1	2	3	4
▽	50S	REV	DATE
▽▽	12.5S		
▽▽▽	3.2S		
▽▽▽▽	0.4S		



NOTE

1.TOLERANCE :

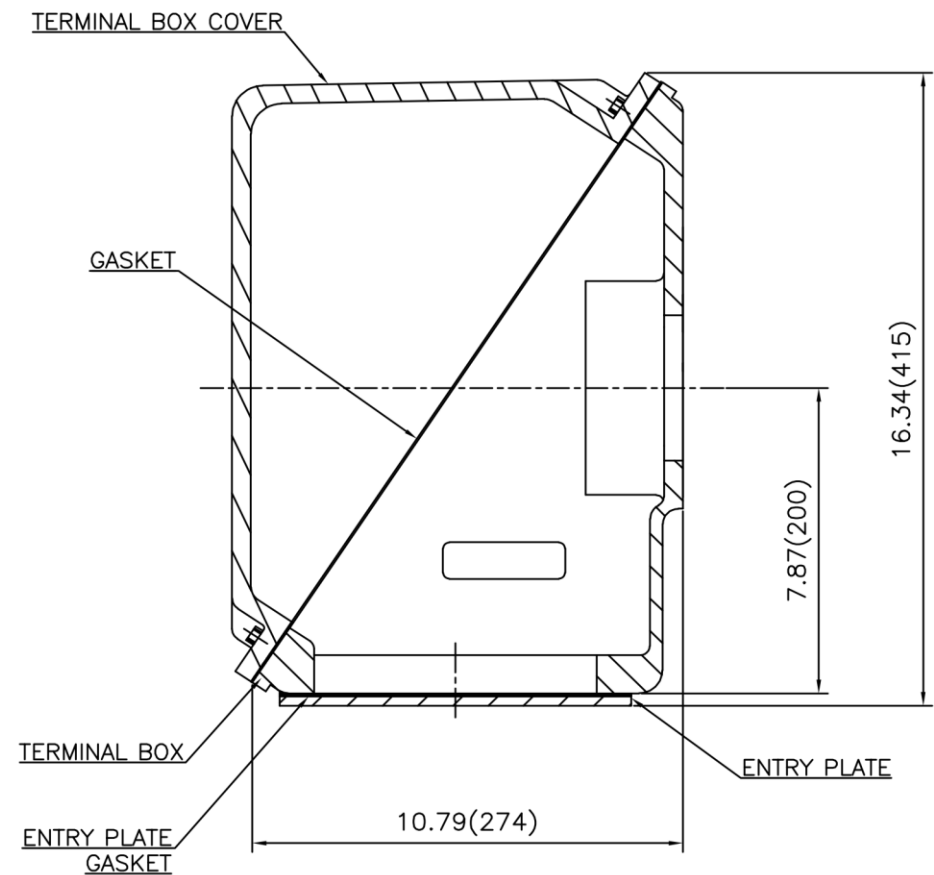
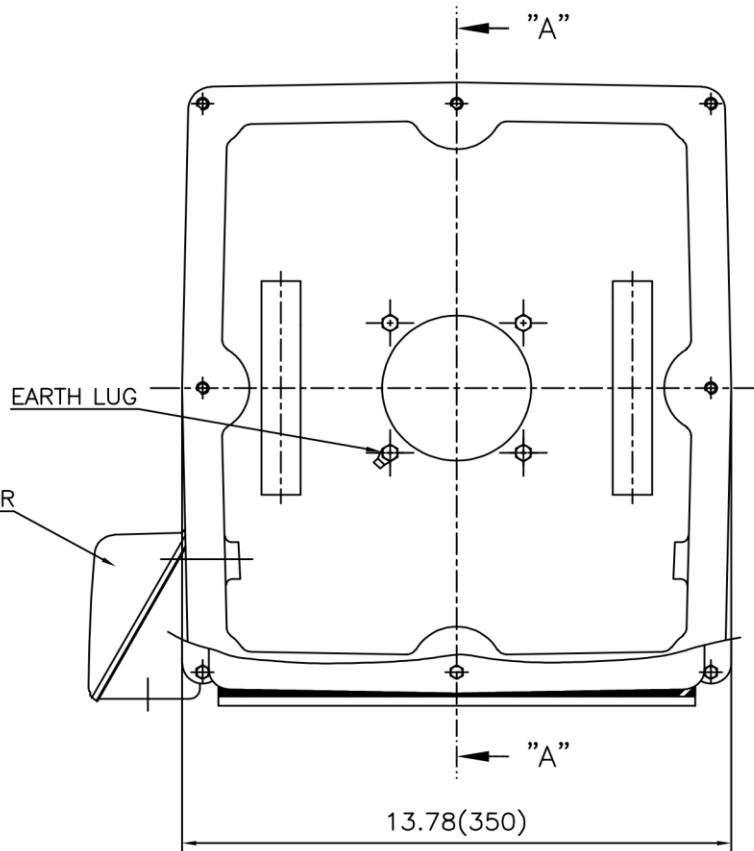
CENTER HEIGHT	11	+0.000 -0.060
RABBET DIAMETER	Ø16	0 -0.005
SHAFT DIAMETER	Ø3.375	+0.000 -0.001
KEYWAY WIDTH	0.875	+0.003 -0.000



APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	Fr.L449TC	DWG SIZE
CHKD BY	O.J.KIM	SCALE	1/18	TITLE	OUTLINE	A4 (1:18)
CHKD BY	R.G.KIM	PROJEC'N	3각법 (3rd Angle)			
DSND BY	H.K.LEE	DATE	2021-04-27			
				REF. NO		Sheet No. of
				DWG NO	LM-T044XC4UE001	Revision No. 0

Cls. I&II, Div. 2

IEEE 841

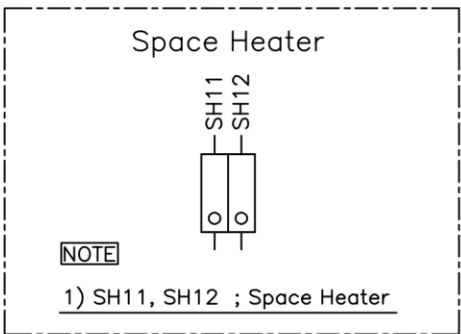
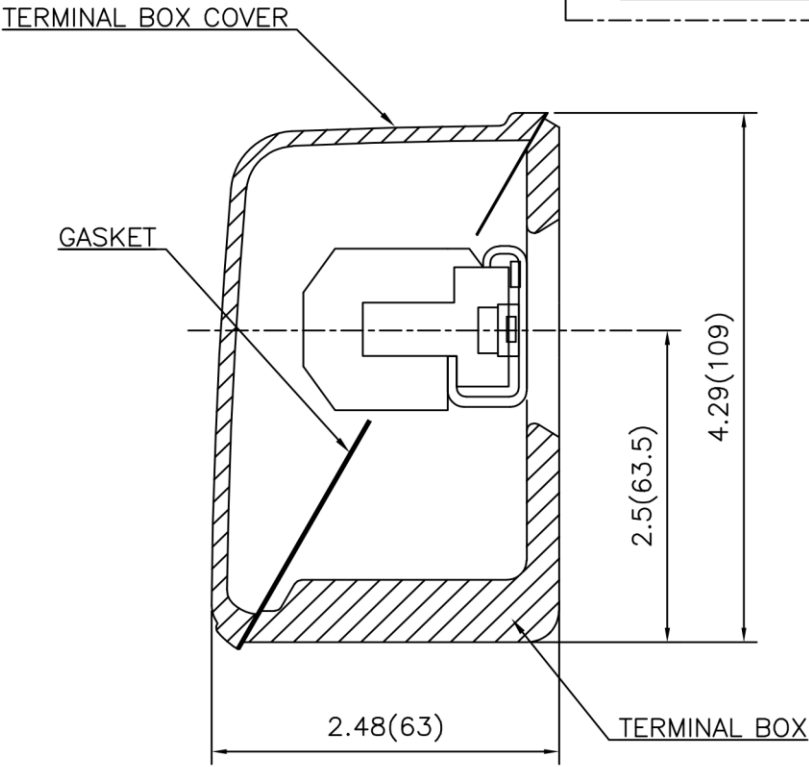
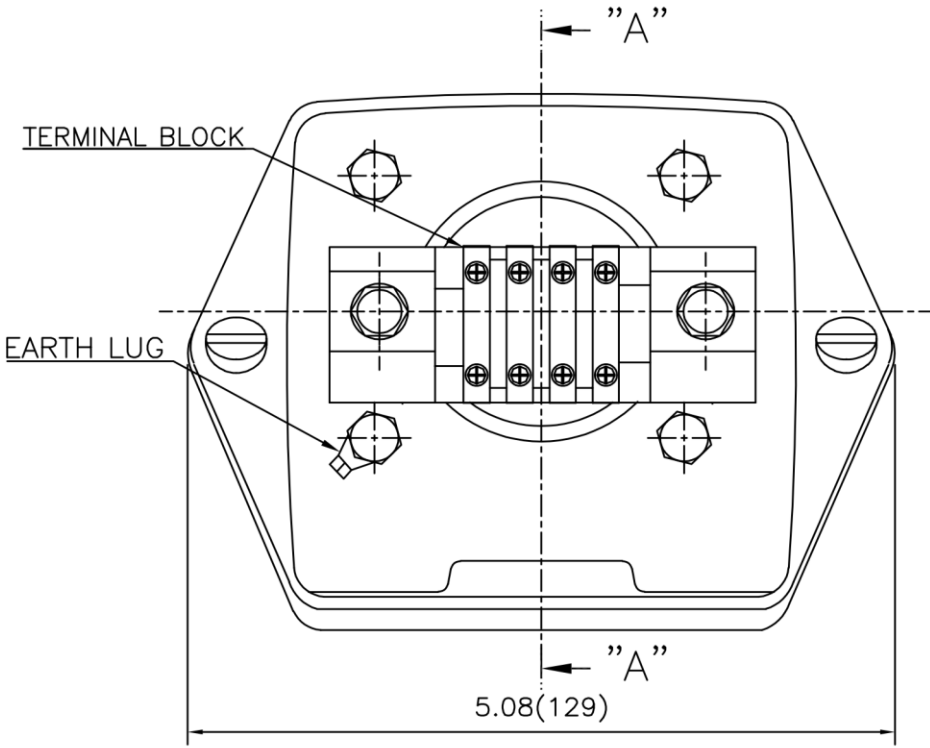


SEC. "A" - "A"

APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. L440 (CAST IRON)	DWG SIZE
CHKD BY		SCALE	1/3.5	TITLE MAIN TERMINAL BOX ASS'Y		
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	내수위	DATE	2023-10-19			
				REF. NO		Sheet No. of
				DWG NO	3M-248452	Revision No. 0

REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

Cls. I&II, Div. 2
IEEE 841



APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR.180 (CAST IRON)	DWG SIZE
CHKD BY		SCALE	1/1	TITLE SUB. TERMINAL BOX ASS'Y		
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	배승희	DATE	2024-01-18	REF. NO		Sheet No. of
				DWG NO	3M-165278	Revision No. 0