

Customer :

Project Name :

Project No. :

Revision No. :

SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

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AC INDUCTION MOTOR DATA SHEET

Catalog No.	HES40-36-324/6JM	Item No.		Rev. No.	[]
Project Name		Project No.		Quantity	sets

GENERAL SPECIFICATION			PERFORMANCE DATA				
Frame Size		326JM		Rated Output		30 kW 40 HP	
Type		PJP		Number of Poles		2	
Enclosure(Protection)		Totally Enclosed / IP55		Rotor Type		Squirrel Cage	
Method of Cooling		IC411(FC)		Starting Method*		D.O.L	
Rated Frequency		60 Hz		Rated Voltage		575 V	460 V 230 V
Number of Phases		3		Current	Full Load	35.6 A	44.5 A 89.1 A
Insulation Class		F			Locked-rotor**	850 %	850 % 850 %
Temp. Rise at full load (by resistance method) at 1.0 S.F 80 deg. C				Efficiency			
					50% Load	89.4 %	
Motor Location		☐ Indoor ☐ Outdoor			75% Load	91.4 %	
Altitude		Less than 1,000 meter			100% Load	92.4 %	
Relative Humidity		Less than 80 %		Power Factor(p.u)			
Ambient Temp.		40 deg. C (Max.)			50% Load	0.765	
Duty Type		Continuous (S1)			75% Load	0.865	
Service Factor		1.15			100% Load	0.915	
Mounting		B35		Speed at Full Load		3560 r.p.m	
Bearing	Type	Anti-Friction		Torque			
	DE/N-DE	6313ZC3 / 6212ZC3			Full Load	59.37 lb.ft	
	Lubricant	Grease(Polyrex-EM)			Locked-rotor**	150 %	
External Thrust		Not applicable			Breakdown**	230 %	
Coupling Method		☒ Direct ☐ V-belt		Moment of Inertia (J)			
Shaft Extension		Single			Load(Max.)	38.727 lb.ft2	
Terminal	Main	Cast Iron			Motor	3.987 lb.ft2	
Box	Aux.	No		Sound Pressure Level (No-load & mean value at 1m from motor)			
	Location	Refer to Outline Drawing				82 dB(A)	
Application				Vibration		3.8 mm/s (peak)	
Area classification		Hazardous		Permissible number of		Cold 3 times	
Type of Ex-Protection		Class I&II, Division 2		consecutive starts		Hot 2 times	
Applicable Standard		NEMA MG1, CSA C390		Paint	Munsell No.	4.0PB5.4/5.5(VL-451)	

ACCESSORIES	SUBMITTAL DRAWING
	Outline Dimension Drawing \ Motor Weight(Approx.)
	B35 LM-T2326C4MLV25 575 lb.

REMARK
1. Premium efficiency according to NEMA MG1
2. Inverter Duty @ 1.0 Service Factor & F Temperature rise
- 10:1 VT (20:1 VT at 50% load)
- 10:1 CT (1 hour duty, 4:1 continuous)
- CHP up to 1.5 times base speed, NEMA MG1 Part31
3. CSA Certification
- Class I, Division 2, Group A, B, C & D
- Class II, Division 2 Group E, F & G (Group E : up to 320Fr.)
4. Service Factor 1.15 and Temperature rise B are applicable under the condition of sine wave power.
5. Service Factor 1.25 is applicable to motors of 100HP or less with temperature rise F & Non-Hazardous.
6. Temp. code : T3C(160°C) at sine wave
Date DSND CHKD CHKD APPD
2025-09-19 S.H. LEE I.K. KIM R.G. KIM S.W. KIM

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.

Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.

Inspection and performance test shall be done according to maker standard, if not mentioned.

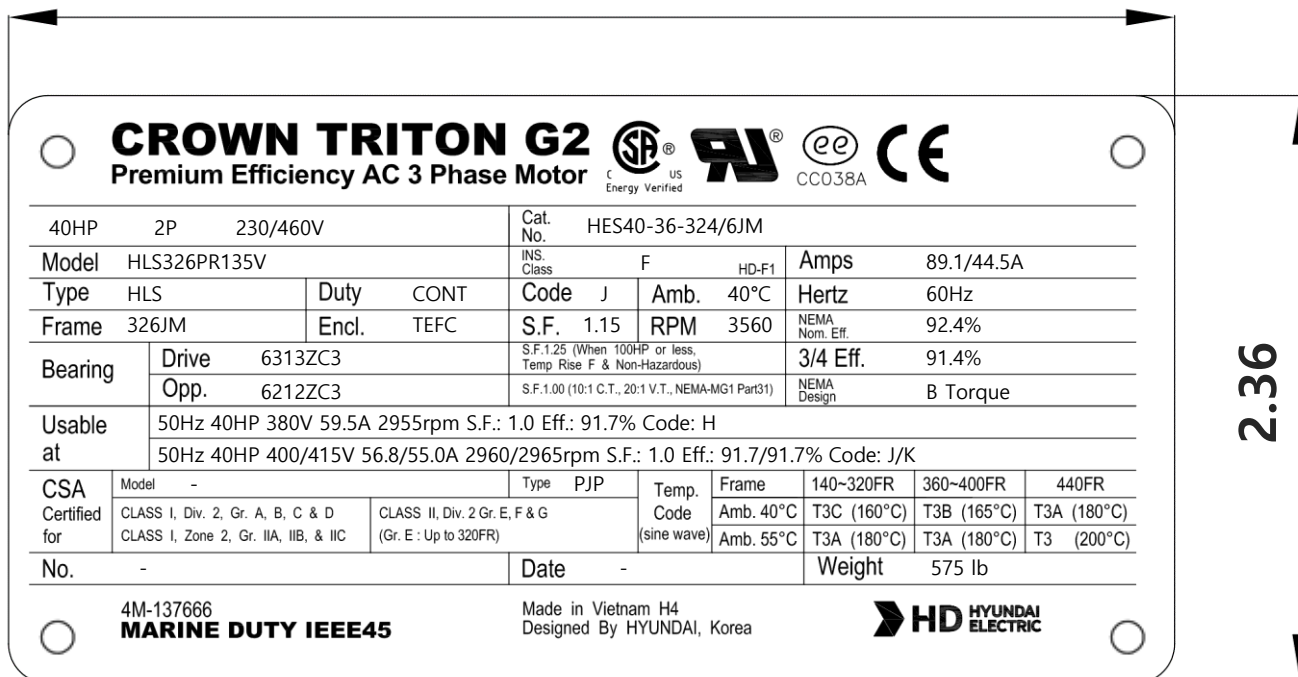
* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.

** Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

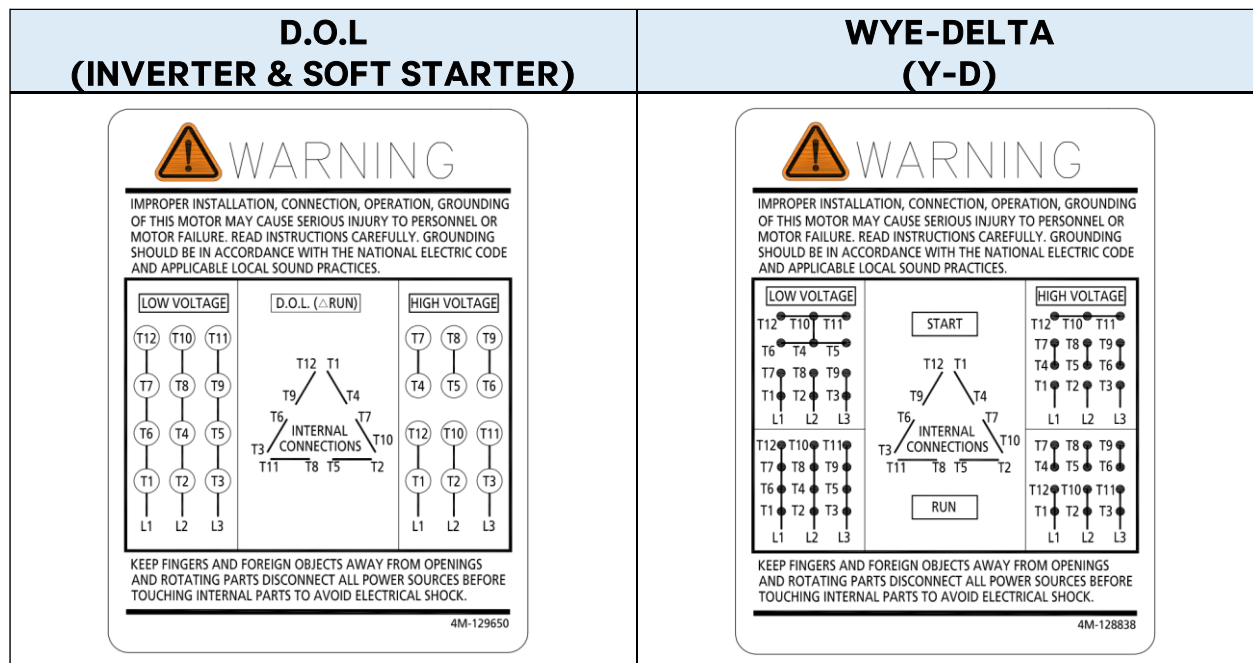
REV		DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

MAIN NAMEPLATE

4.72



■ WIRING DIAGRAM



APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 Severe Duty (HES, JM/JP, 254-326)	DWG SIZE
CHKD BY	I.K.KIM	SCALE	NONE			A4 (1:1)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	S.H.LEE	DATE	2024.06.07			
 HD HYUNDAI ELECTRIC				TITLE		
				NAMEPLATE DRAWING		
				REF. NO	4M-137666 / 4M-129650	Sheet No. of
				DWG NO	NP-HES40-36-324/6JM	Revision No. 0

Type : PJP

30kW 40HP 2 P 60 Hz

Full Load Torque : 59.37 lb.ft

Speed at Full Load : 3560 RPM

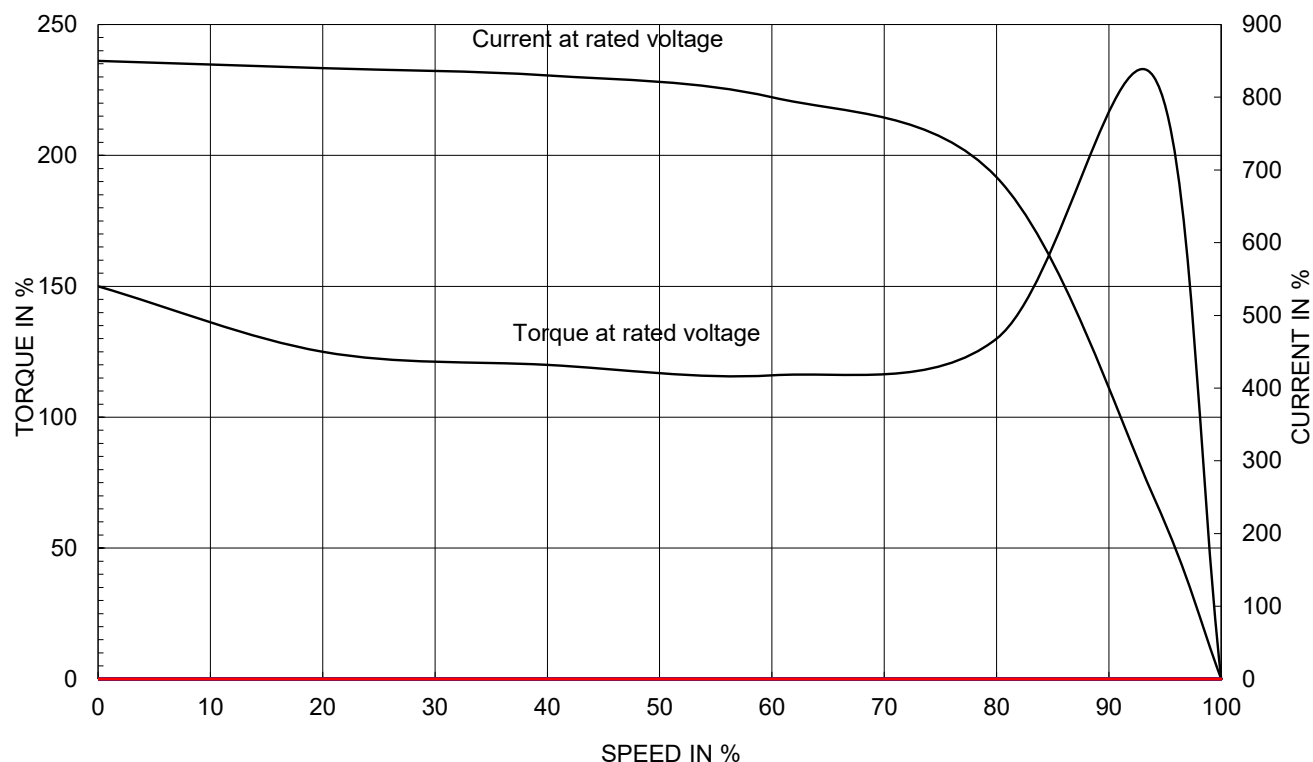
Load moment of Inertia (J) : 38.727 lb.ft²

Rated Voltage	575V	460V	230V
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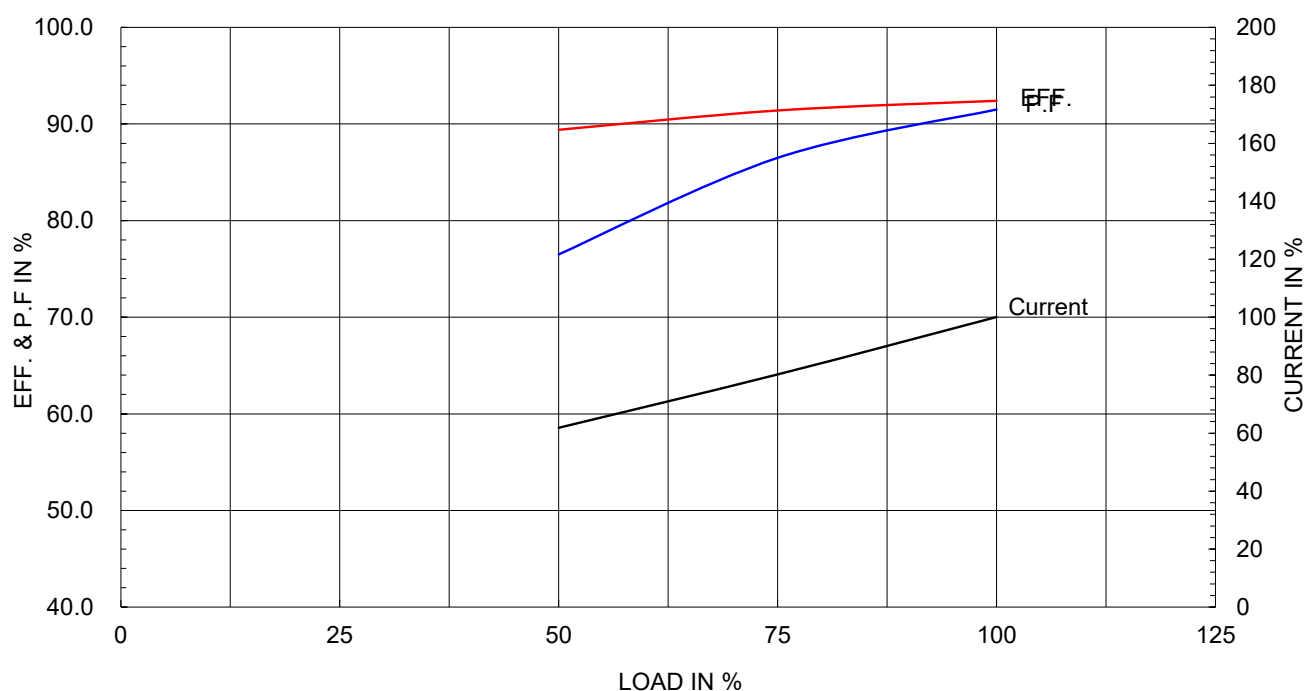
Motor moment of Inertia (J) : 3.987 lb.ft²

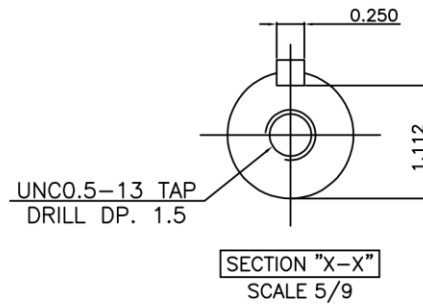
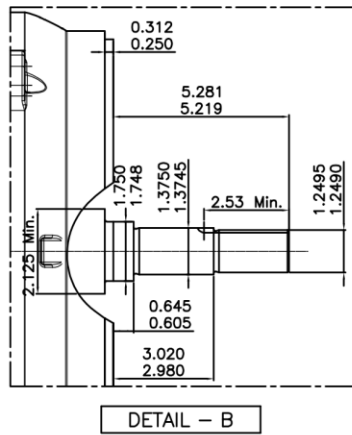
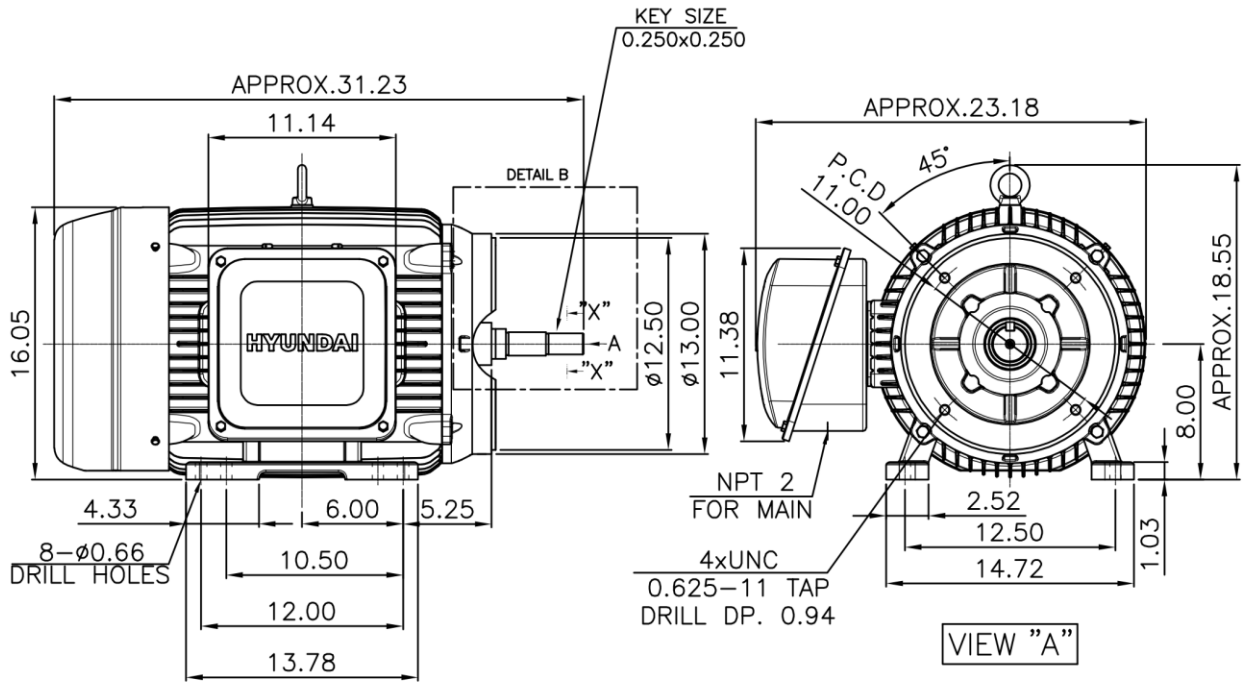
Full Load Current	35.6A	44.5A	89.1A
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SPEED VS TORQUE & CURRENT CURVE



OUTPUT VS EFF., P.F & CURRENT CURVE



**NOTE**

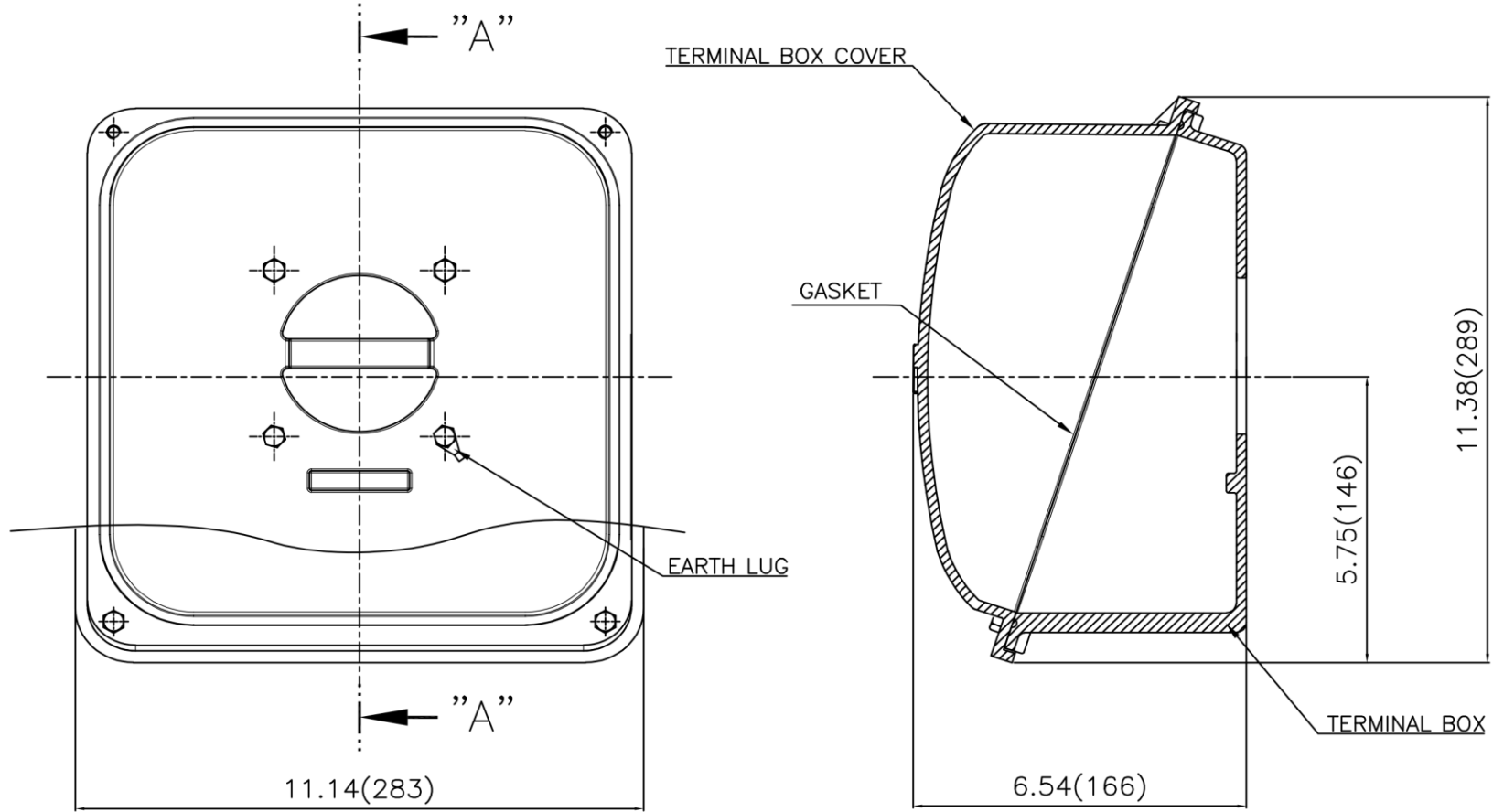
[TOLERANCE]

1. CENTER HEIGHT : +0.00inch - 0.03inch
2. SHAFT DIAMETER : +0.000inch - 0.001inch
3. KEYWAY DEPTH : +0.000inch - 0.015inch

APPD BY	S.W.KIM	UNIT	INCH	SUBJECT	NEMA 324/6TC (JM) (Dual hole)	DWG SIZE
CHKD BY	R.G.KIM	SCALE	1/11	TITLE	OUTLINE	A4 (1:11)
CHKD BY		PROJEC'N	3rd Angle			
DSND BY	S.H.LEE	DATE	2025-01-14	REF. NO		Sheet No. of
				DWG NO	LM-T2326C4MLV25	Revision No. 1

Cls. I&II, Div. 2

IEEE 841



SEC. "A"-"A"

▽	50S
▽▽	12.5S
▽▽▽	3.2S
▽▽▽▽	0.4S

REV	DATE	CONTENTS	REVD BY	CHKD BY	CHKD BY	APPD BY

일반가공공차		일반계관공차	
1-4	±0.1	6-30	±0.5
4-18	±0.2	30-120	±0.8
18-63	±0.3	120-315	±1.2
63-250	±0.5	315-1000	±2.0
250-	±0.8	1000-	±3.0

Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. 320 (CAST IRON)	DWG SIZE	A3 (1:2.5)
CHKD BY		SCALE	1/2.5	TITLE	TERMINAL BOX ASS'Y		
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	REF. NO		Sheet No.	of
DSND BY	네슬의	DATE	2023-10-19	DWG NO	3M-248459	Revision No.	0

