

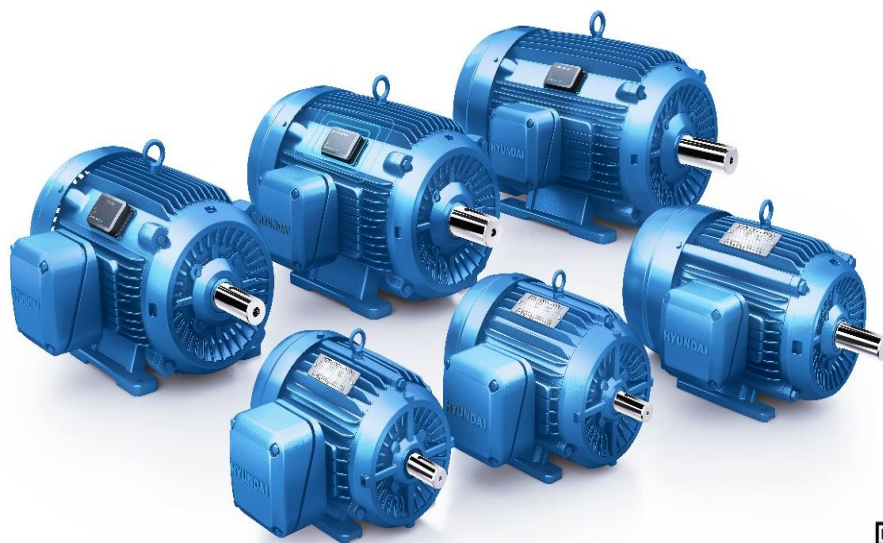
Customer :

Project Name :

Project No. :

Revision No. :

SPECIFICATION for INDUCTION MOTOR



0		For Bidding			
No.	DATE	DESCRIPTION	PREPARED BY	CHECKED BY	APPROVED BY

www.hd-hyundaielectric.com

AC INDUCTION MOTOR DATA SHEET

Catalog No.	HES25-12-324/6JP	Item No.			Rev. No.	[]	
Project Name		Project No.			Quantity	sets	
GENERAL SPECIFICATION				PERFORMANCE DATA			
Frame Size	326JP		Rated Output	18.5 kW		25 HP	
Type	PJP		Number of Poles	6			
Enclosure(Protection)	Totally Enclosed / IP55		Rotor Type	Squirrel Cage			
Method of Cooling	IC411(FC)		Starting Method*	D.O.L			
Rated Frequency	60 Hz		Rated Voltage	575 V	460 V	230 V	
Number of Phases	3		Current	Full Load	25.0 A	31.2 A	62.4 A
Insulation Class	F			Locked-rotor**	720 %	720 %	720 %
Temp. Rise at full load (by resistance method)			Efficiency				
at 1.0 S.F			80 deg. C				
Motor Location	☐ Indoor ☐ Outdoor		50% Load 90.0 %				
Altitude	Less than 1,000 meter		75% Load 92.0 %				
Relative Humidity	Less than 80 %		100% Load 93.0 %				
Ambient Temp.	40 deg. C (Max.)		Power Factor(p.u)				
Duty Type	Continuous (S1)		50% Load 0.650				
Service Factor	1.15		75% Load 0.750				
Mounting	B35		100% Load 0.800				
Bearing	Type	Anti-Friction	Speed at Full Load		1175 r.p.m		
	DE/N-DE	6313ZC3 / 6212ZC3	Torque				
	Lubricant	Grease(Polyrex-EM)	Full Load		110.92 lb.ft		
External Thrust	Not applicable		Locked-rotor**		170 %		
Coupling Method	☒ Direct ☐ V-belt		Breakdown**		210 %		
Shaft Extension	Single		Moment of Inertia (J)				
Terminal	Main	Cast Iron	Load(Max.)		389.183 lb.ft2		
Box	Aux.	No	Motor		8.094 lb.ft2		
	Location	Refer to Outline Drawing	Sound Pressure Level (No-load & mean value at 1m from motor)				
Application					68 dB(A)		
Area classification	Hazardous		Vibration		3.8 mm/s (peak)		
Type of Ex-Protection	Class I&II, Division 2		Permissible number of consecutive starts		Cold	3 times	
Applicable Standard	NEMA MG1, CSA C390				Hot	2 times	
			Paint	Munsell No.	4.0PB5.4/5.5(VL-451)		
ACCESSORIES			SUBMITTAL DRAWING				
			Outline Dimension Drawing \ Motor Weight(Approx.)				
			B35	LM-T2326C4JLV25	575 lb.		
			REMARK				
			1. Premium efficiency according to NEMA MG1				
			2. Inverter Duty @ 1.0 Service Factor & F Temperature rise				
			-. 10:1 VT (20:1 VT at 50% load)				
			-. 10:1 CT (1 hour duty, 4:1 continuous)				
			-. CHP up to 1.5 times base speed, NEMA MG1 Part31				
			3. CSA Certification				
			-. Class I, Division 2, Group A, B, C & D				
			-. Class II, Division 2 Group E, F & G (Group E : up to 320Fr.)				
			4. Service Factor 1.15 and Temperature rise B are applicable under the condition of sine wave power.				
			5. Service Factor 1.25 is applicable to motors of 100HP or less with temperature rise F & Non-Hazardous.				
			6. Temp. code : T3C(160°C) at sine wave				
			Date	DSND	CHKD	CHKD	APPD
			2025-09-19	S.H. LEE	I.K. KIM	R.G. KIM	S.W. KIM

[Note] Others not mentioned in this data sheet shall be in accordance with maker standard.

Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.

Inspection and performance test shall be done according to maker standard, if not mentioned.

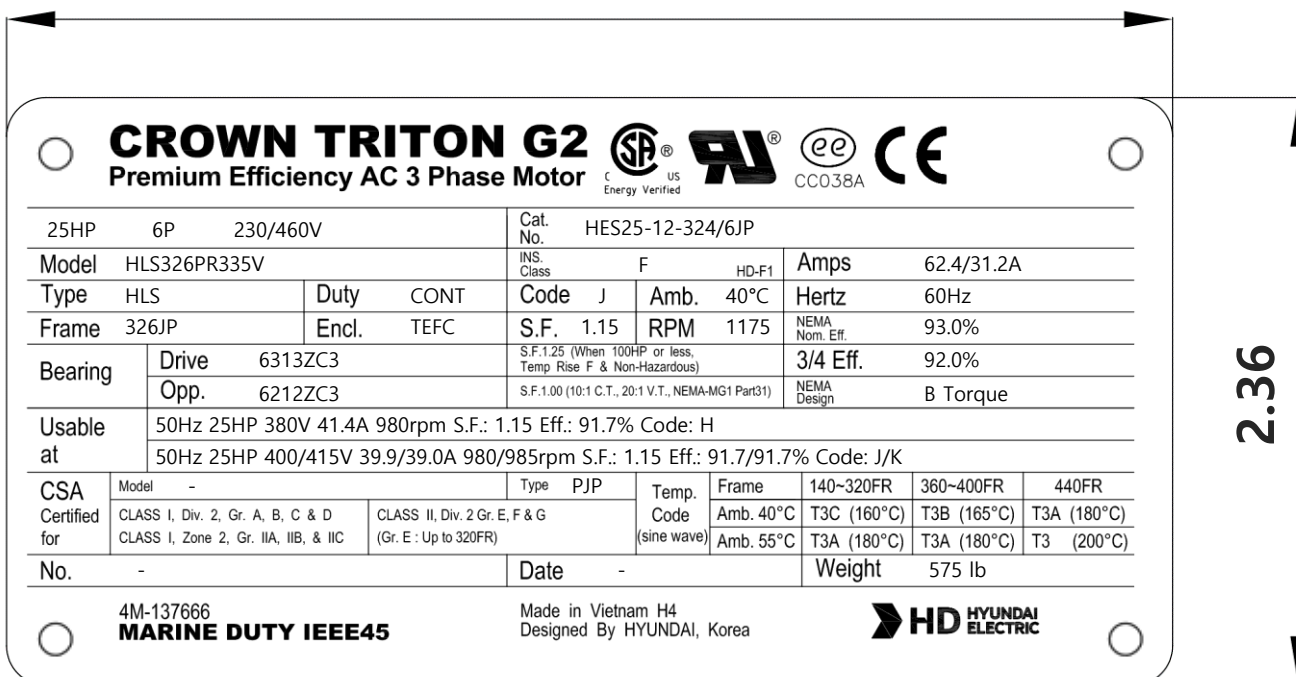
* In case of Inverter-Fed Motor, performance data is based on sine wave tests. It may be different from test data of Inverter combined motor.

** Data is based on rated voltage & frequency and is expressed as a percentage of full-load value.

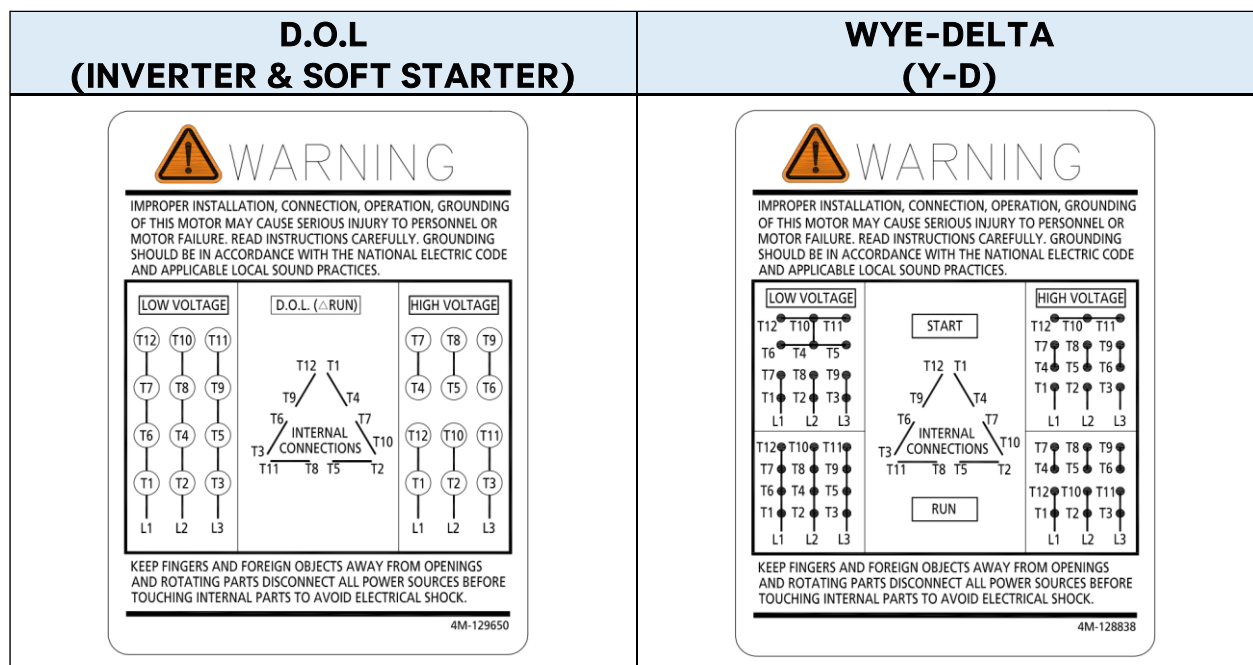
		2	3	4		
REV	DATE	CONTENTS		REVD BY	CHKD BY	CHKD BY

■ MAIN NAMEPLATE

4.72



WIRING DIAGRAM



APPD BY	S.Y.KIM	UNIT	INCH	SUBJECT	CSA Class I, Division2 Severe Duty (HES, JM/JP, 254-326)	DWG SIZE
CHKD BY	I.K.KIM	SCALE	NONE			A4 (1:1)
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle			
DSND BY	S.H.LEE	DATE	2024.06.07			
				TITLE		
				NAMEPLATE DRAWING		
				REF. NO	4M-137666 / 4M-129650	Sheet No. of
				DWG NO	NP-HES25-12-324/6JP	Revision No. 0

Type : PJP

18.5kW 25HP

6 P

60 Hz

Full Load Torque : 110.92 lb.ft

Speed at Full Load : 1175 RPM

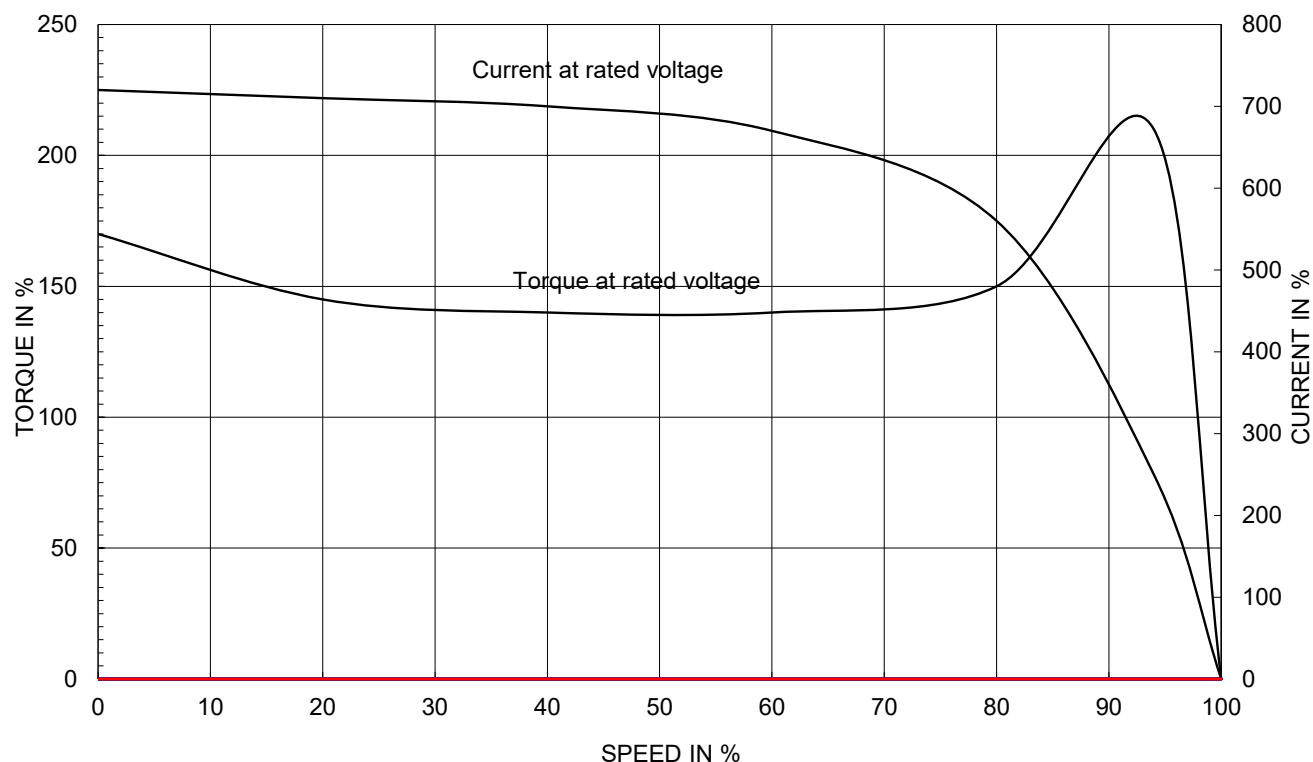
Load moment of Inertia (J) : 389.183 lb.ft²

Rated Voltage	575V	460V	230V
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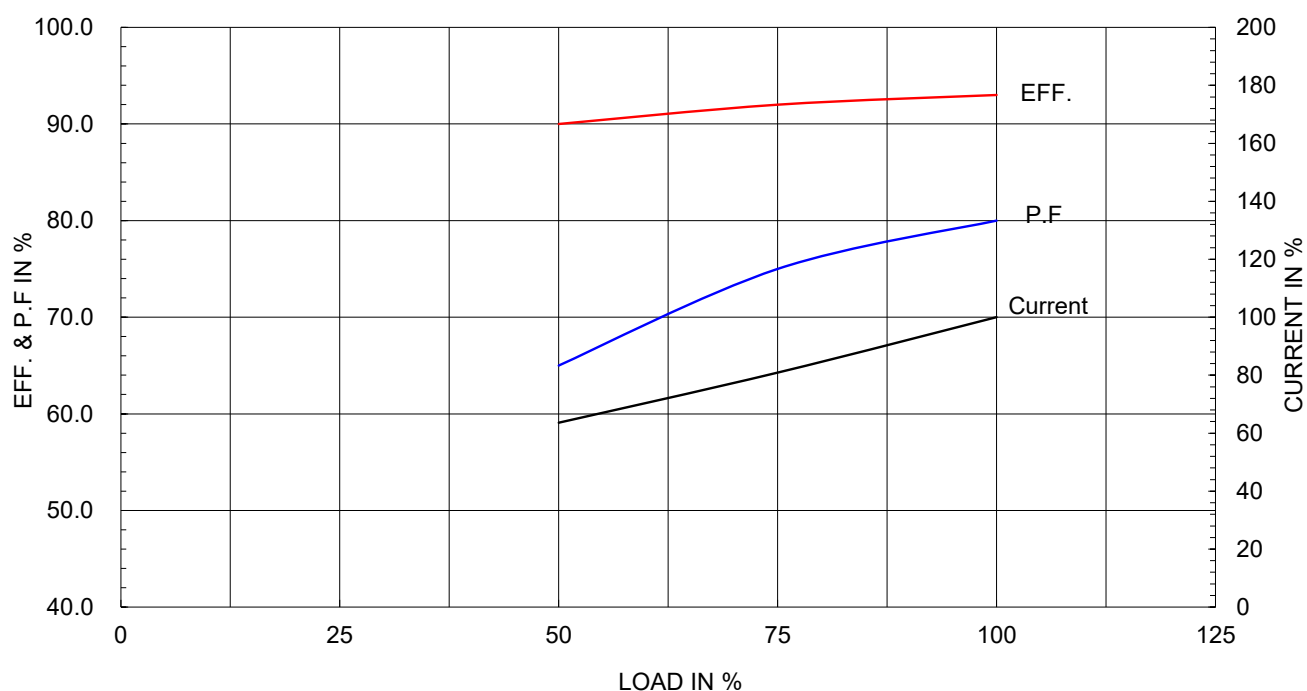
Motor moment of Inertia (J) : 8.094 lb.ft²

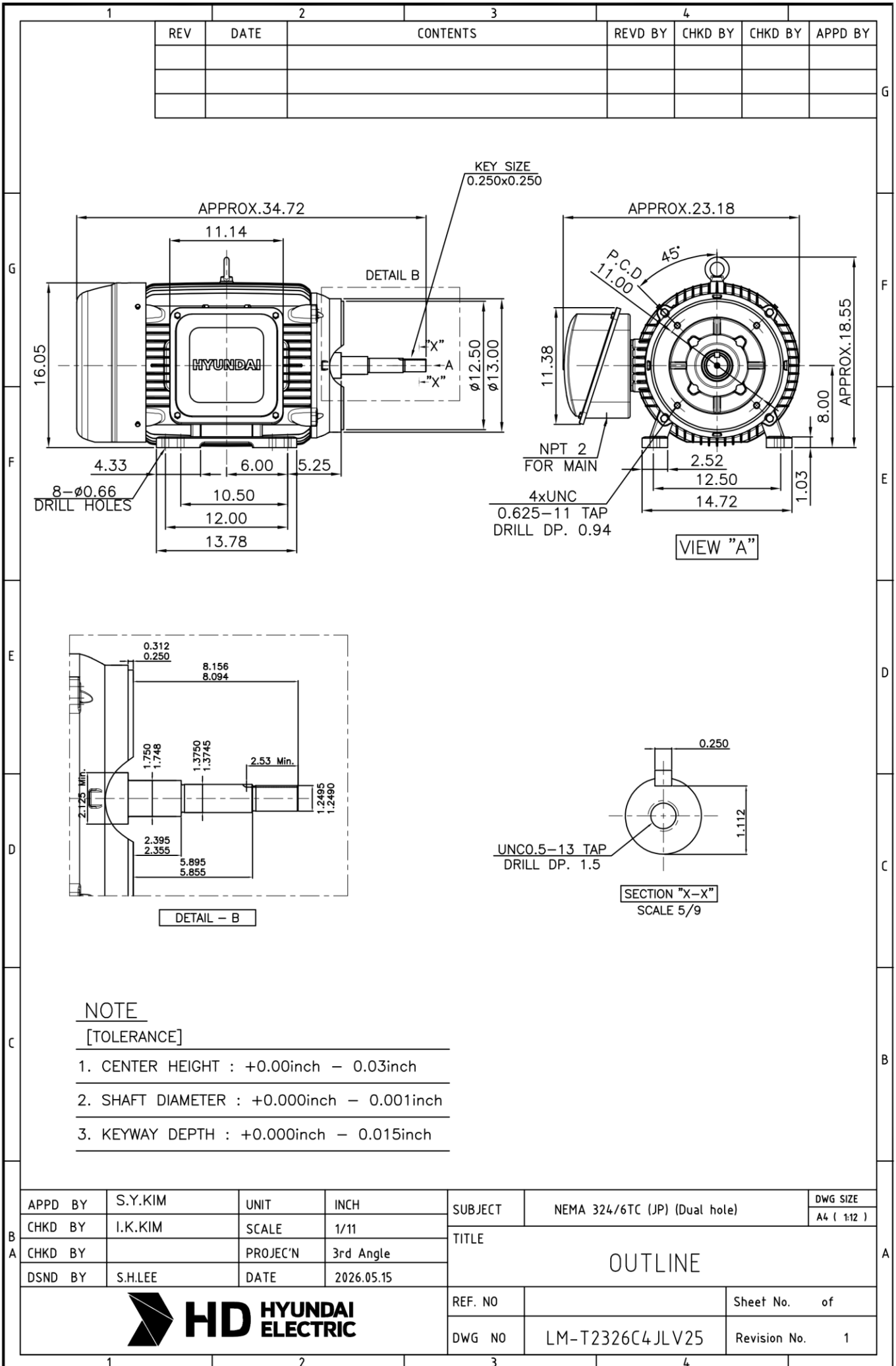
Full Load Current	25.0A	31.2A	62.4A
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SPEED VS TORQUE & CURRENT CURVE



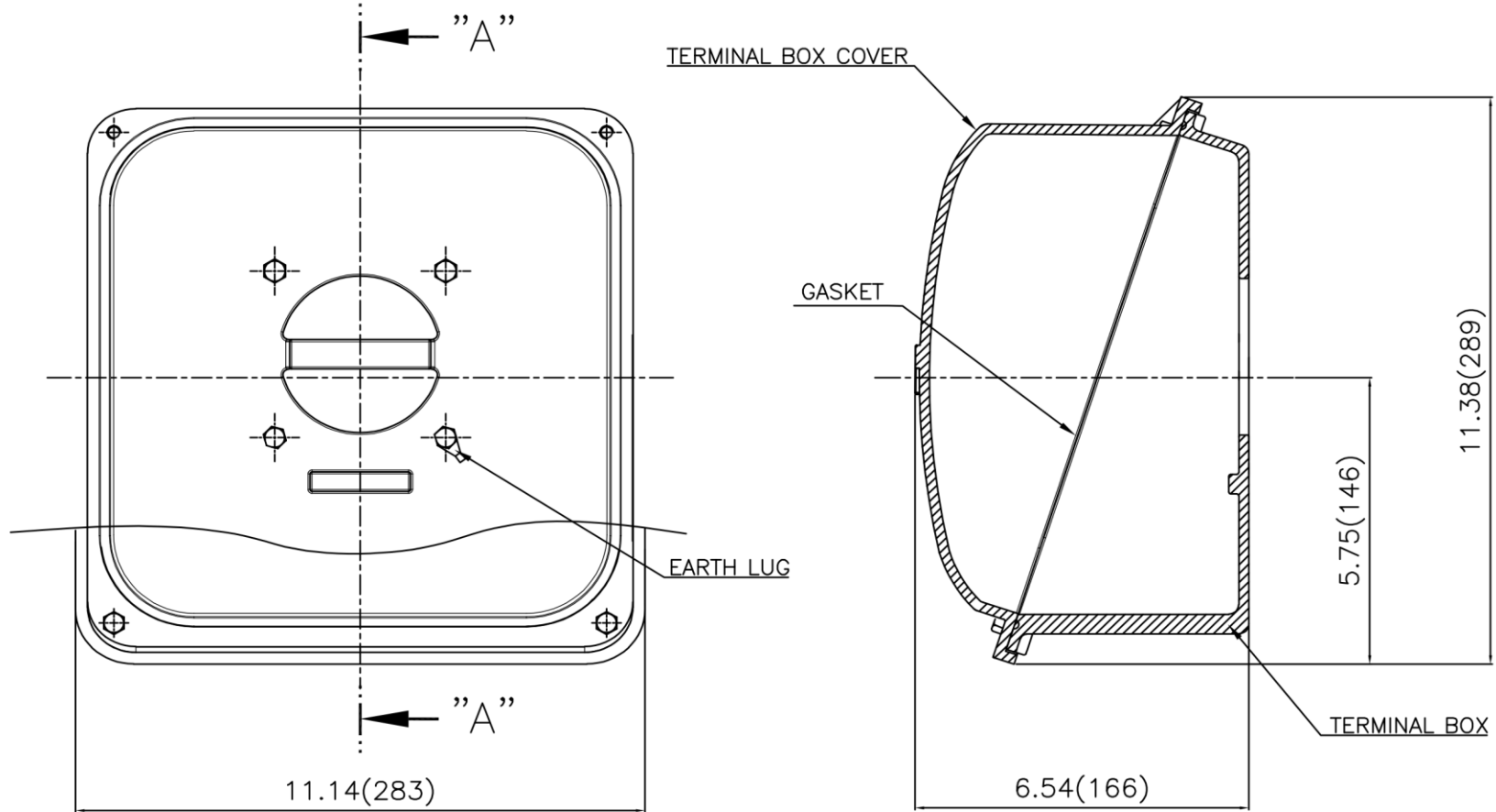
OUTPUT VS EFF., P.F & CURRENT CURVE





Cls. I&II, Div. 2

IEEE 841



SEC. "A"-"A"

▽	50S
▽▽	12.5S
▽▽▽	3.2S
▽▽▽▽	0.4S

REV	DATE	CONTENTS	REV'D BY	CHK'D BY	CHK'D BY	APP'D BY

일반가공공차		일반계관공차	
1-4	±0.1	6-30	±0.5
4-18	±0.2	30-120	±0.8
18-63	±0.3	120-315	±1.2
63-250	±0.5	315-1000	±2.0
250-	±0.8	1000-	±3.0

Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
APPD BY	S.Y.KIM	UNIT	inch(mm)	SUBJECT	FR. 320 (CAST IRON)	DWG SIZE	A3 (1:2.5)
CHKD BY		SCALE	1/2.5	TITLE	TERMINAL BOX ASS'Y		
CHKD BY	R.G.KIM	PROJEC'N	3rd Angle	REF. NO		Sheet No.	of
DSND BY	네슬의	DATE	2023-10-19	DWG NO	3M-248459	Revision No.	0

